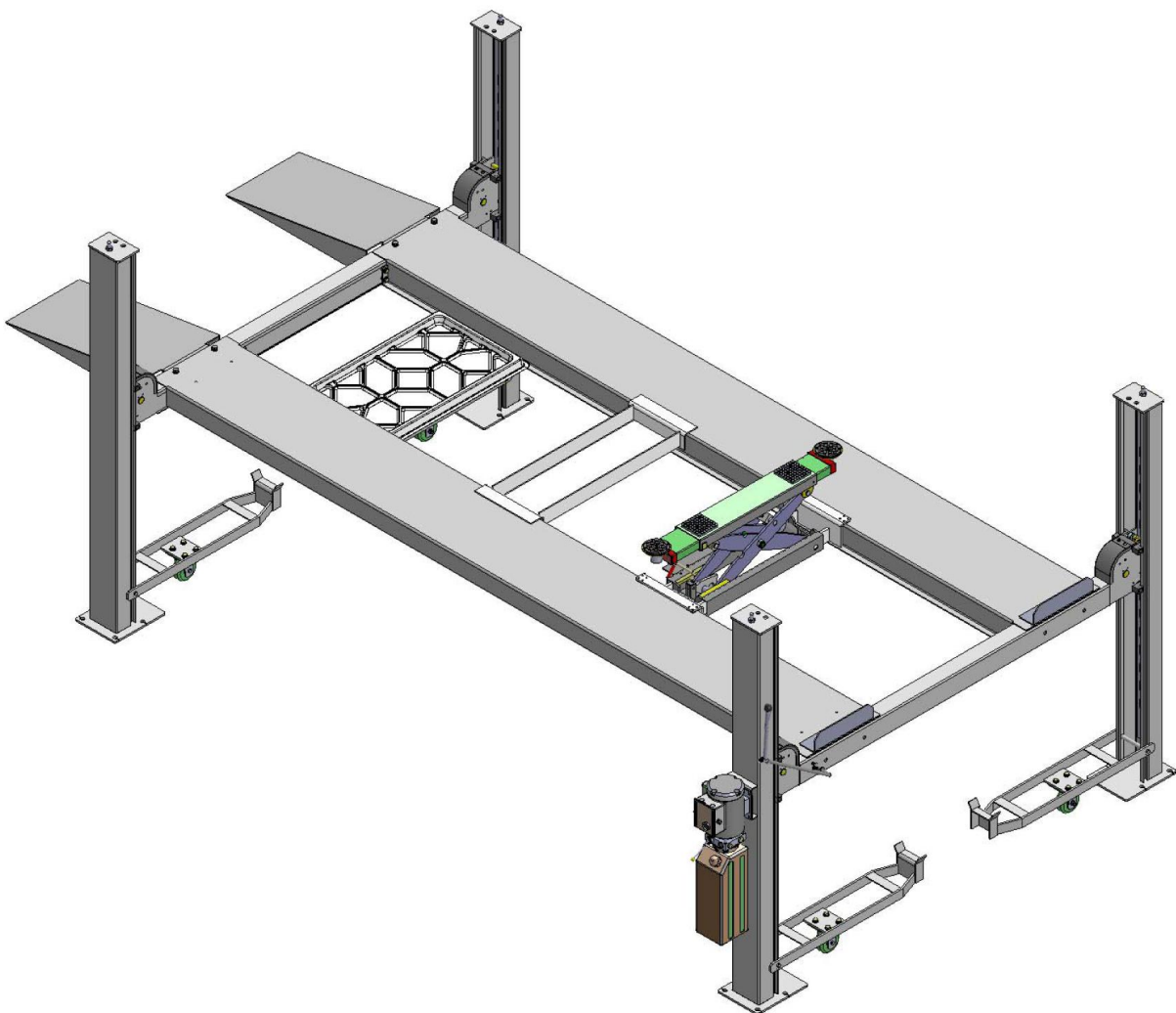


Original



Installation And Service Manual



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I. PRODUCT FEATURES AND SPECIFICATIONS

4-POST MODEL 408-P FEATURES

- Single point manual safety release.
- Four mechanical locking devices, each equipped with both primary and secondly safety locks.
- Power-side column can be installed at both side, front or rear.
- Non-skid diamond platforms and adjustable safety lock ladders.
- Optional kits: Sliding jack with hand pump, caster kits, Jack tray, plastic oil tray.

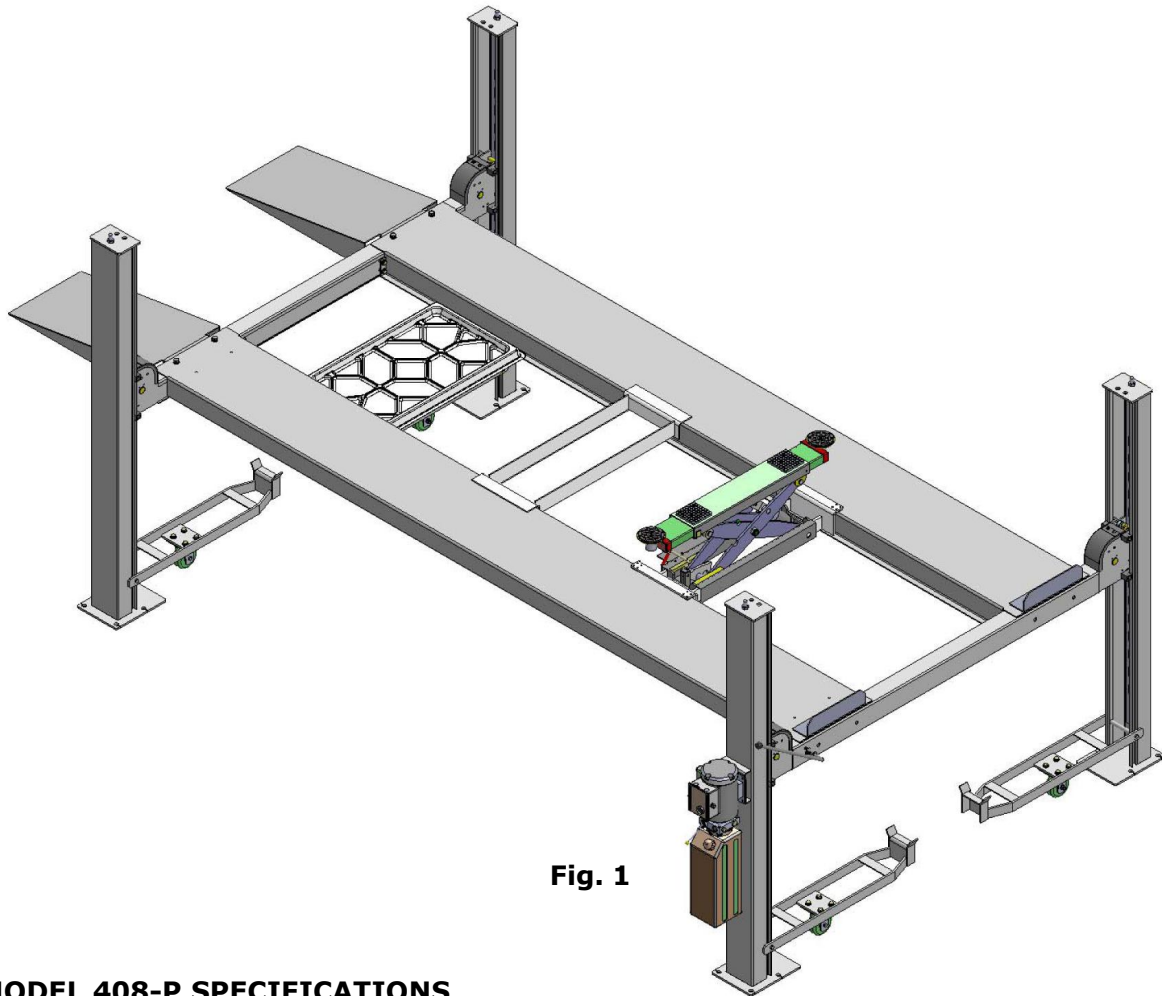


Fig. 1

MODEL 408-P SPECIFICATIONS

| Model | Lifting Capacity | Lifting Height | Lifting Time | Overall Length (Inc. Ramps) | Overall Width | Width Between Columns |
|-------|------------------|----------------|--------------|-----------------------------|---------------|-----------------------|
| 408-P | 3500KG | 1872mm | 40S | 5257mm | 2784mm | 2438mm |

II. INSTALLATION REQUIREMENT

A. TOOLS REQUIRED

- ✓ Tape Measure (7.5m)



- ✓ Hammer



- ✓ Level Bar



- ✓ English Spanner (12")



- ✓ Wrench set
(12#, 13#, 14#, 15#, 17#, 19#, 24#, 30#)



- ✓ Carpenter's Chalk



- ✓ Screw Sets



- ✓ Pliers



- ✓ Lock Wrench



- ✓ Socket Head Wrench
(3#, 5#, 6#, 8#)



Fig. 2

B. Equipment storage and installation requirements.

The equipment should be stored or installed in a shady, normal temperature, ventilated and dry place.

C. The equipment should be unload and transfer by forklift.



Fig.3

D.SPECIFICATIONS OF CONCRETE (See Fig. 4)

Specifications of concrete must be adhered to the specification as following. Failure to do so may result in lift and/or vehicle falling.

1. Concrete must be thickness **150mm** minimum and without reinforcing steel bars, and must be dried completely before lift installation.
2. Concrete must be in good condition and must be of test strength **210kg/cm²** (3,000psi) minimum.
3. Floors must be level and no cracks.

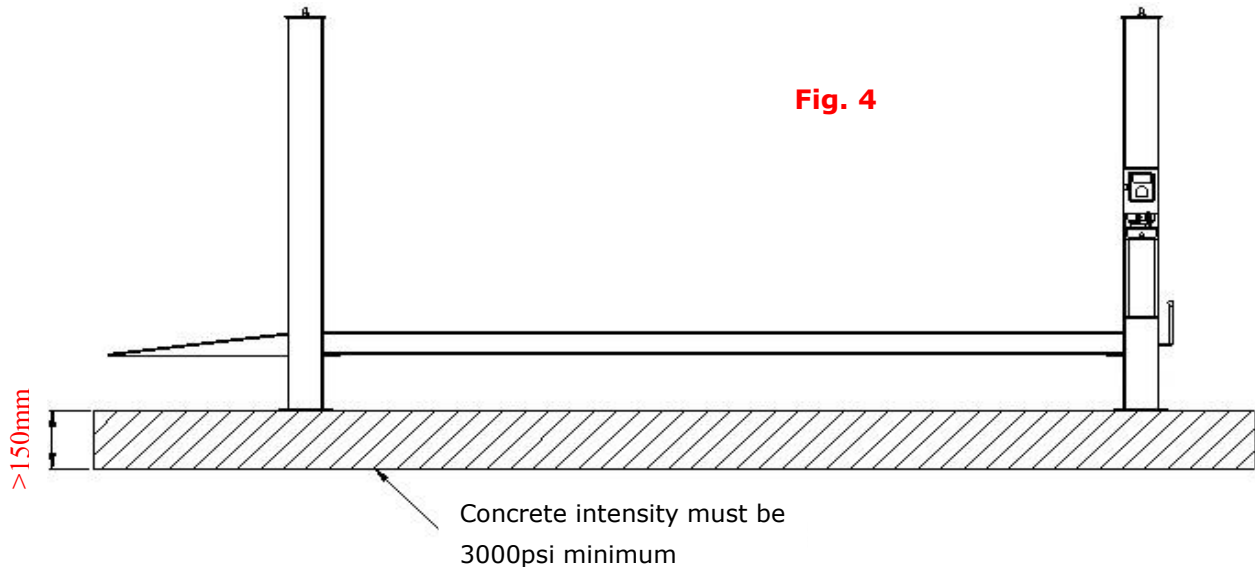


Fig. 4

E. POWER SUPPLY

The electrical source must be 3HP minimum. The source cable size must be 2.5mm² minimum and in good condition of contacting with floor.

III. STEPS OF INSTALLATION

A. Check the parts before assembly

1. Packaged lift and Hydraulic Power Unit (See Fig. 5).



Fig. 5

Optional Plastic oil tray

2. Open the outer packing carefully, check the parts according to the shipment list. (See Fig. 6)

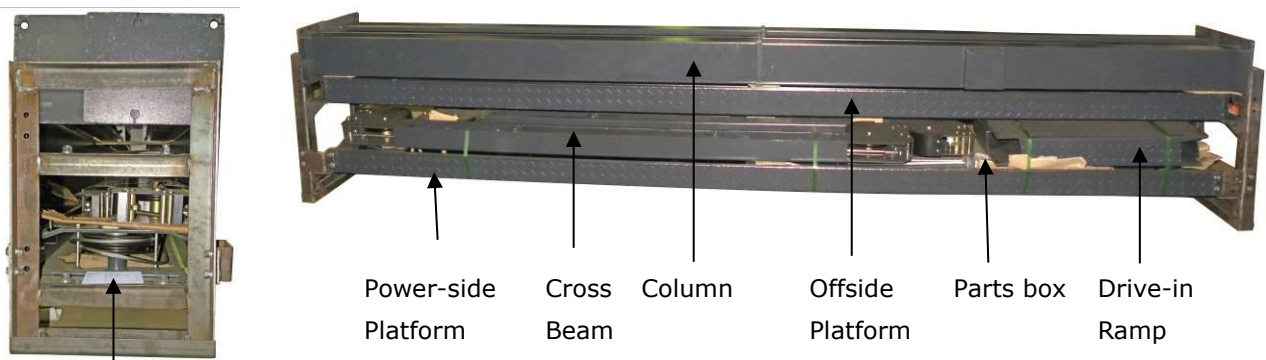


Fig. 6

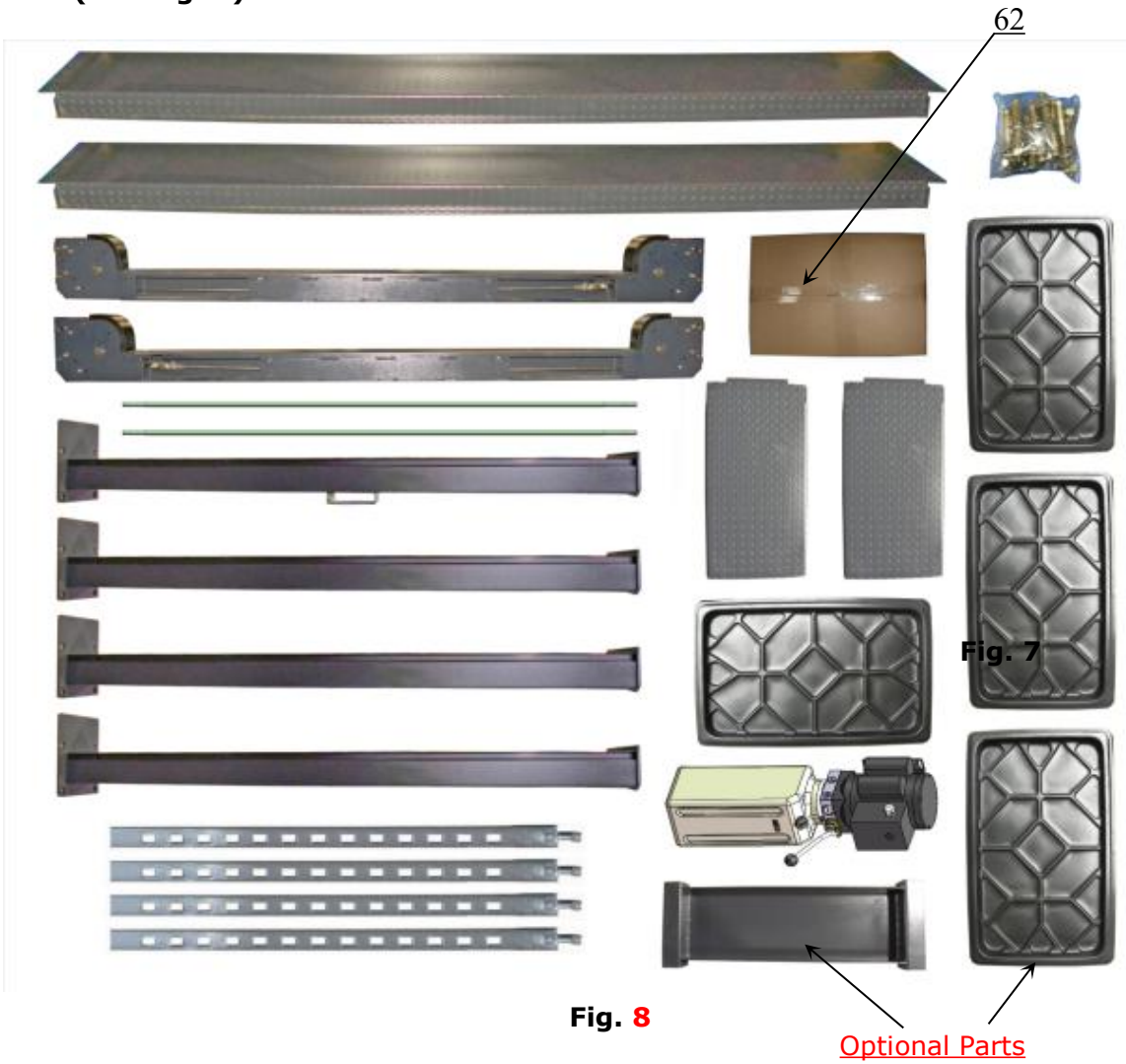
3. Take off the drive-thru ramps and columns (See Fig.7).



Fig. 7

4. Loosen the screws of the upper package stand, take off the offside platform, take out the parts inside the power-side platform, then remove the package stand.

5. Move aside the parts and check the parts according to the shipment parts list
(See Fig. 8).



6. Open the carton of parts and check the parts according to the parts box list
(See Fig. 9).

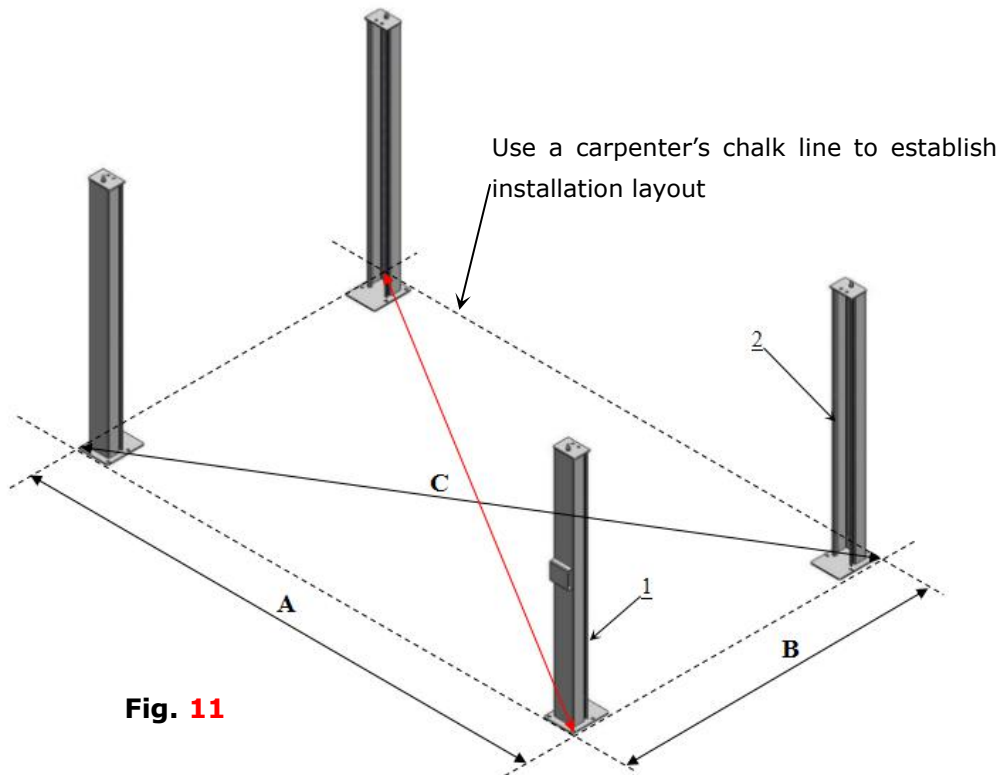


7. Check the parts of the parts bag according to the parts bag list (See Fig. 10).



B. Use a carpenter’s chalk line to establish installation layout as per Table 1
 Make sure the size is right and base is flat (see Fig. 11).

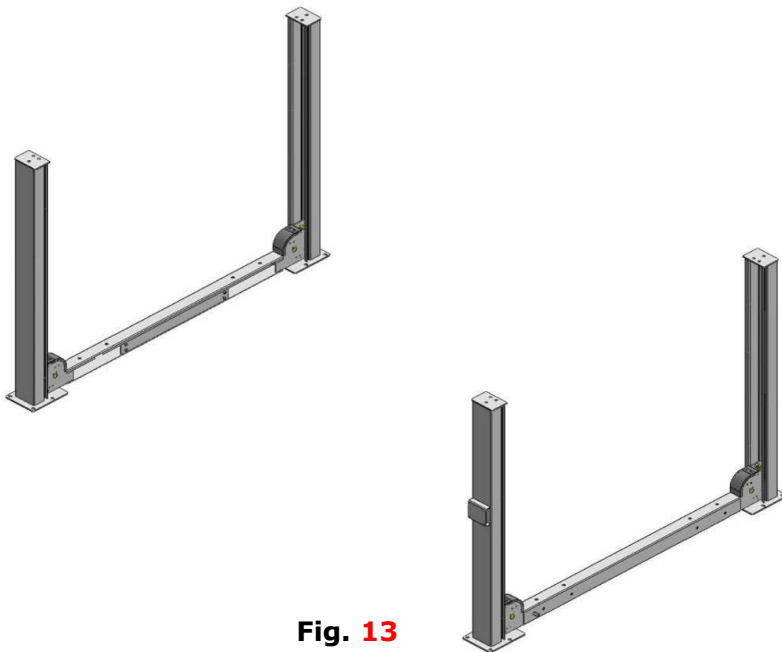
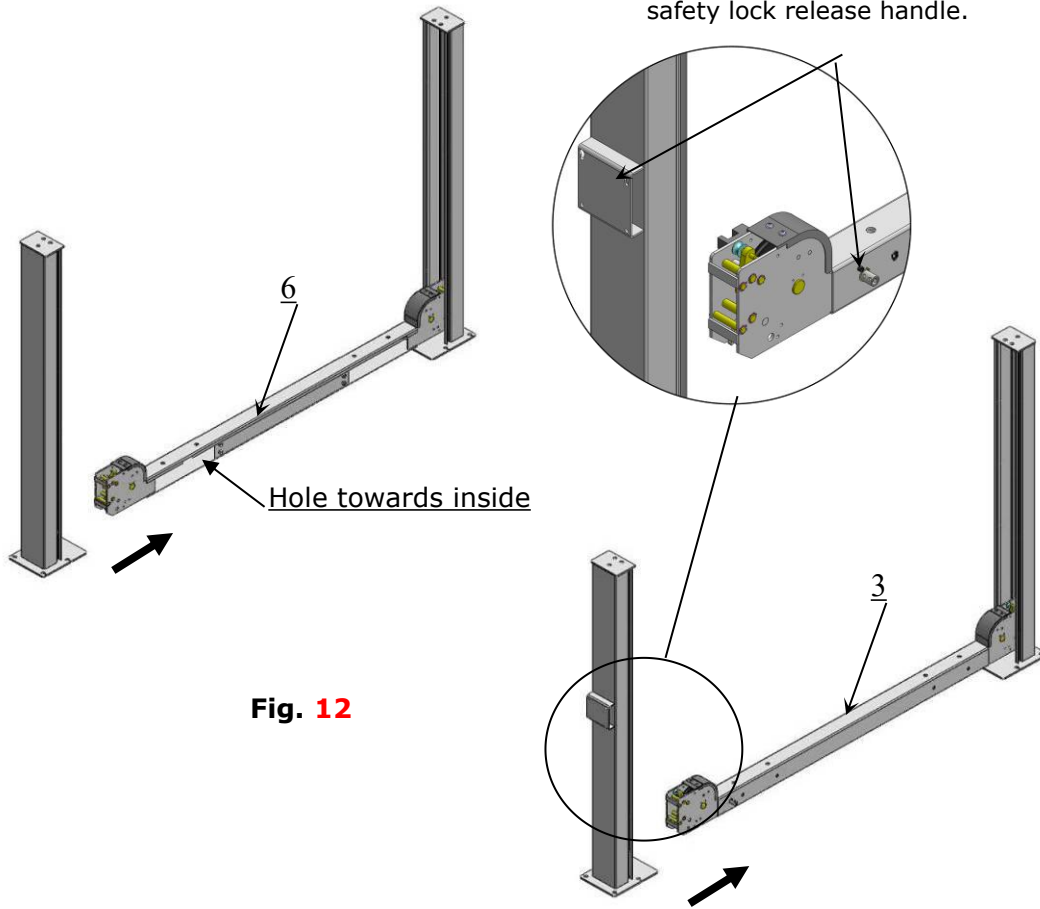
Note: Reserve space front and behind the installation site.



| MODEL | A | B | C |
|-------|--------|--------|--------|
| 408-P | 4400mm | 2784mm | 5207mm |

C. Install cross beams (See Fig.12, Fig.13).

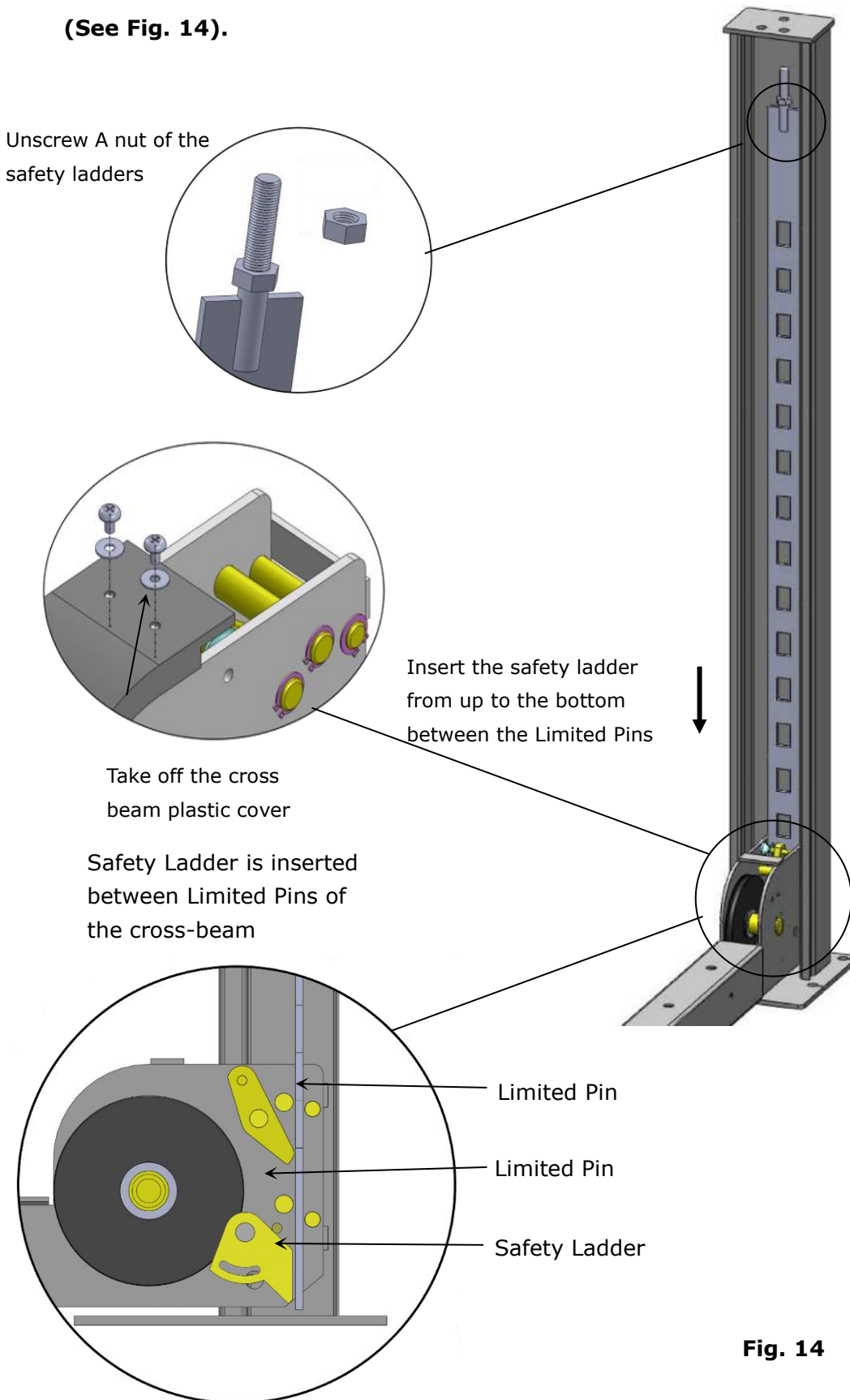
The power-side column need to be installed according to the installed position of the safety lock release handle.



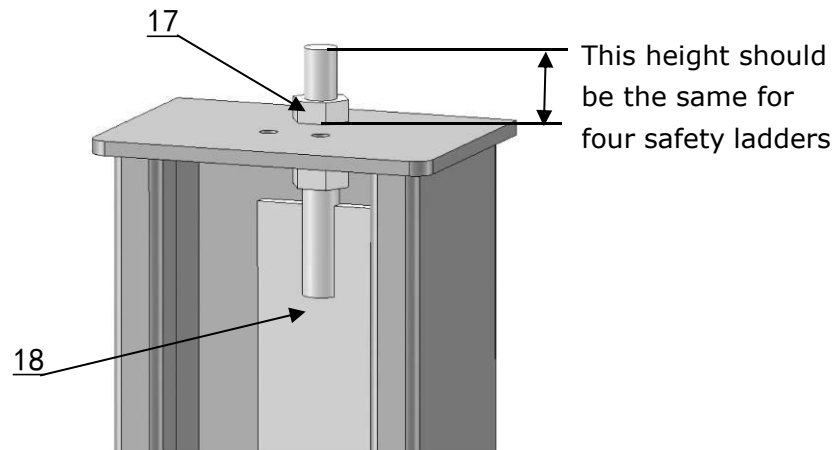
D. Install the Safety Ladders.

1. Take off the pulley safety cover and unscrew a nut of the safety ladders, and then adjust the four lower nuts to be at the same position. Then install the safety ladder

(See Fig. 14).



2. Install Safety Ladders (See Fig. 15).



Safety ladder pass through the hole of the top plate, then tighten the two nuts

Fig. 15

E. Put the cross beams at the same height and lock on the safety ladder (See Fig. 15).

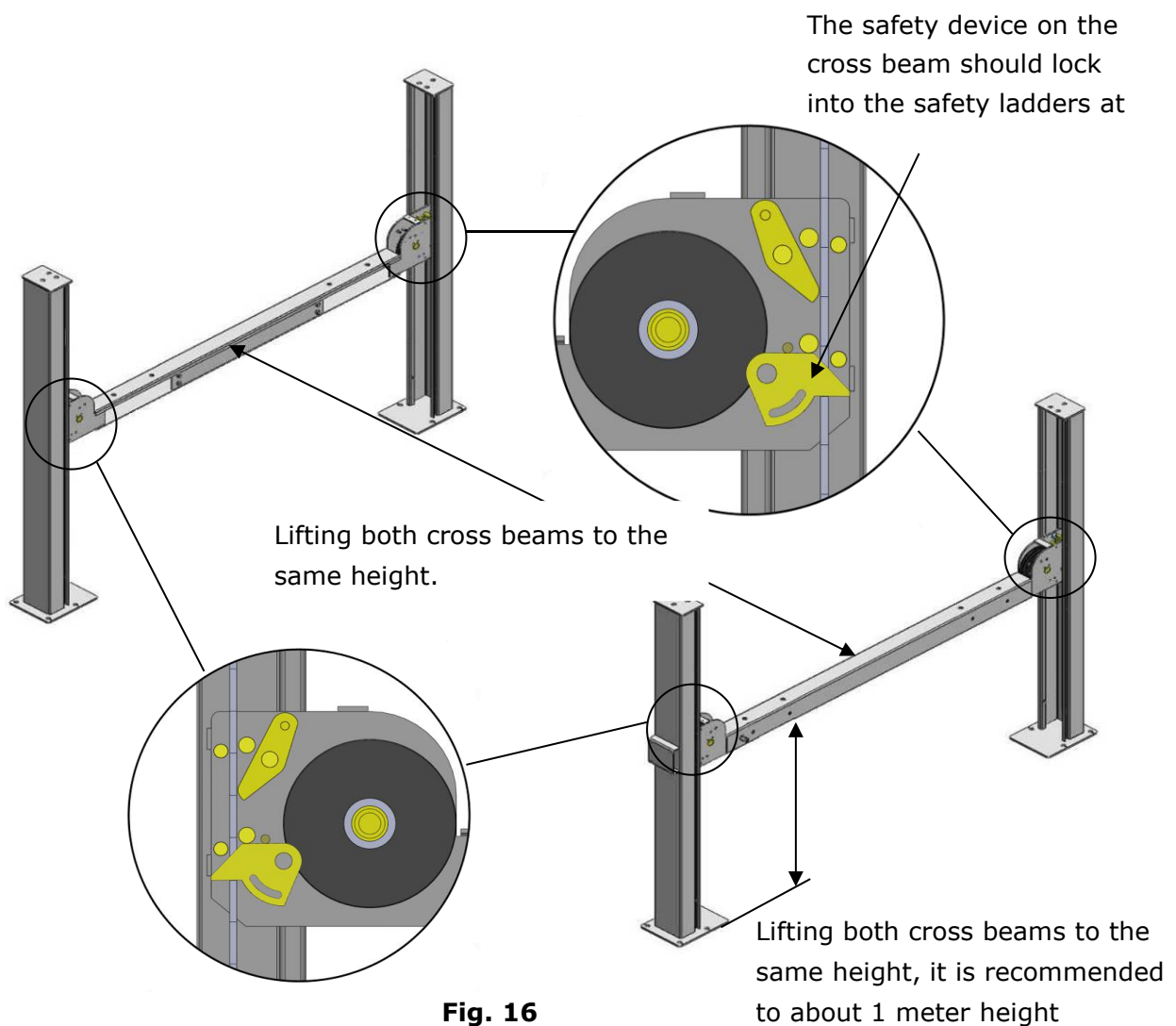
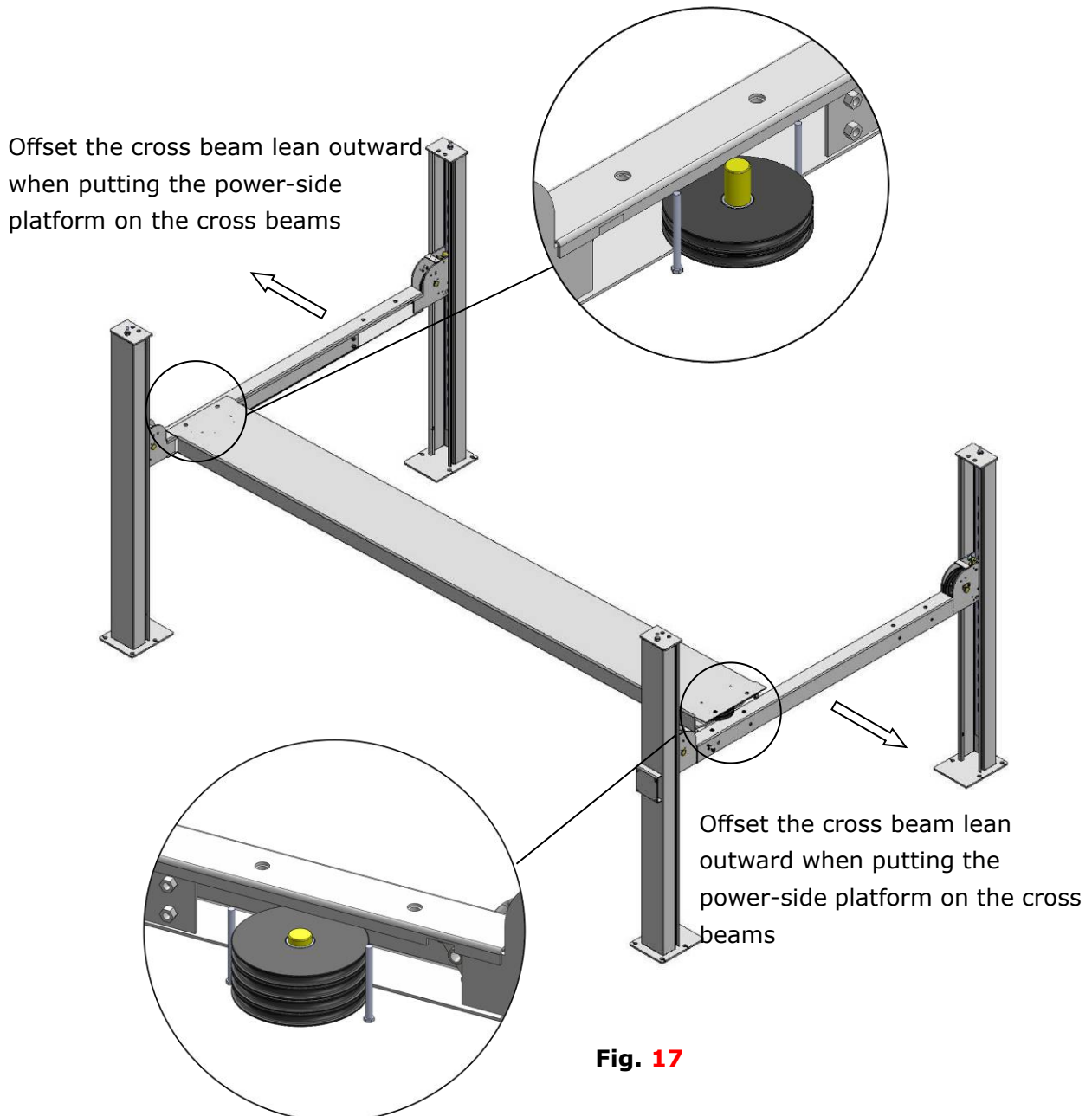


Fig. 16

F. Install power side platform.

1. Install the power side platform on the cross beams by a fork lift or manual, offset the cross beams to the outside till the pulleys of both platforms can rest into the cross beams' slots (**See Fig.17**), Install the power side platform and screw up the bolts.



2. **Install tire stop plate with bolts and washer on the platform:** Tighten the platform on cross beam **B** with bolts, tighten the tire stop plate on cross beam **A** with bolts

Note: The bolts for the side with tire stop plate is longer, pay attention when choosing the bolts (**See Fig.18**)

Instruction: 1). This lift is designed in both side (cross beam **A** and cross beam **B**) car in direction, user can install the lift according to the location. Below is the installation for the side of cross beam **B** car in direction. If choosing the side of cross beam **A** car in direction, then install the tire stop plate to the other side.

2). Power-side column can be installed at any position on customers' requirement, but the power unit must be installed near the side with the safety lock release handle.

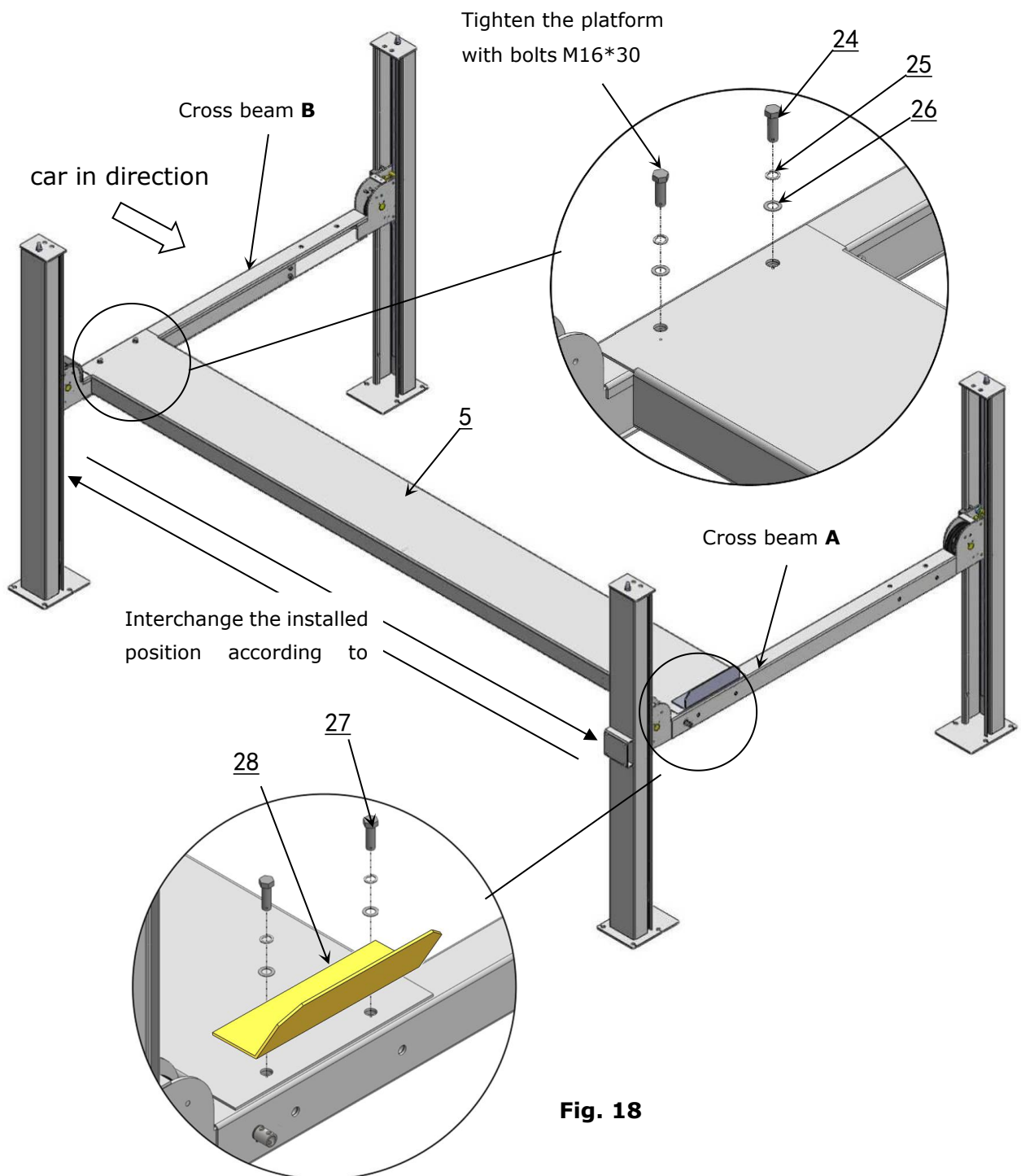
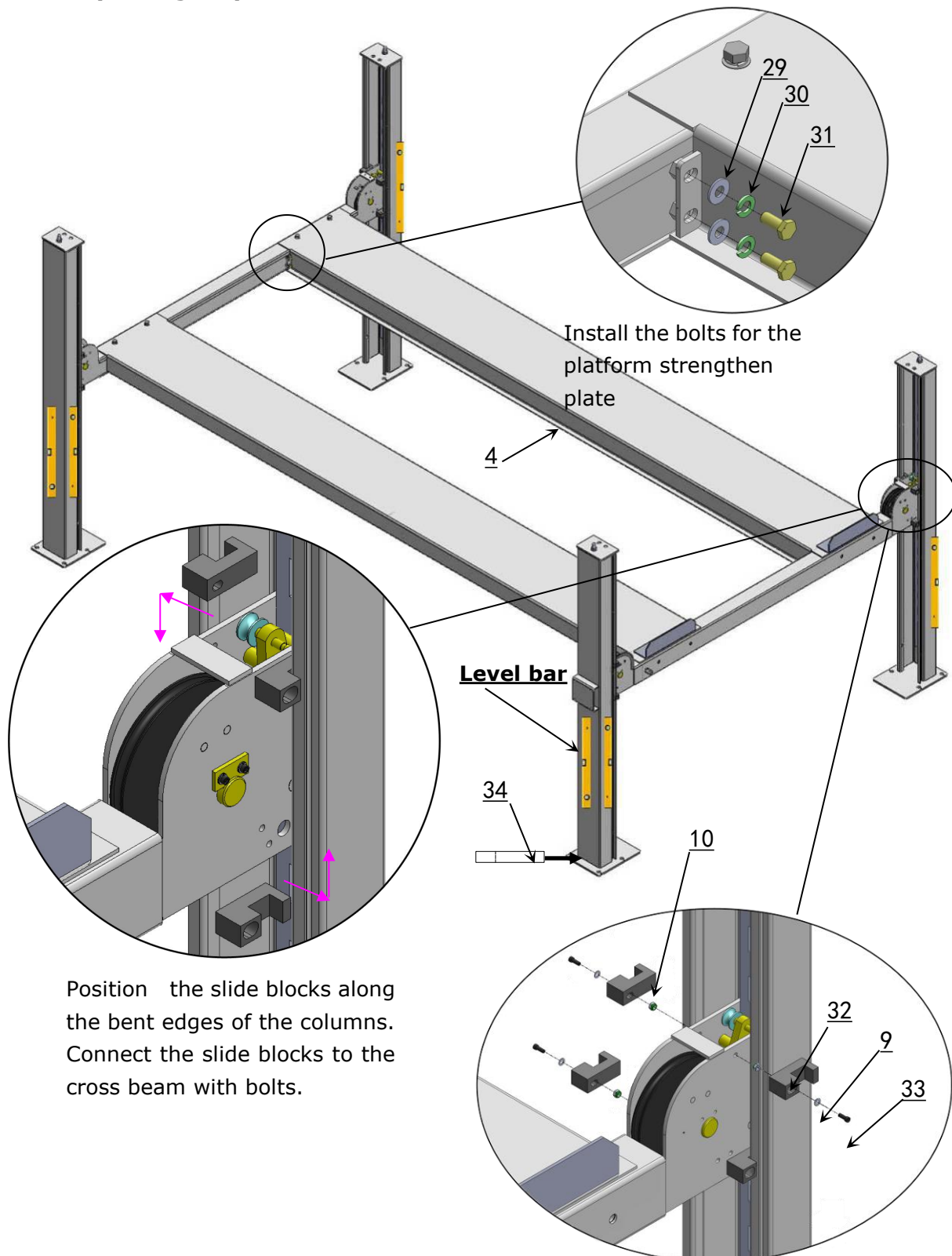


Fig. 18

G. Install offside platform and plastic block, then install the bolts for the platform strengthen plate, check the plumbness of columns with level and adjusting with the shims (See Fig. 19).



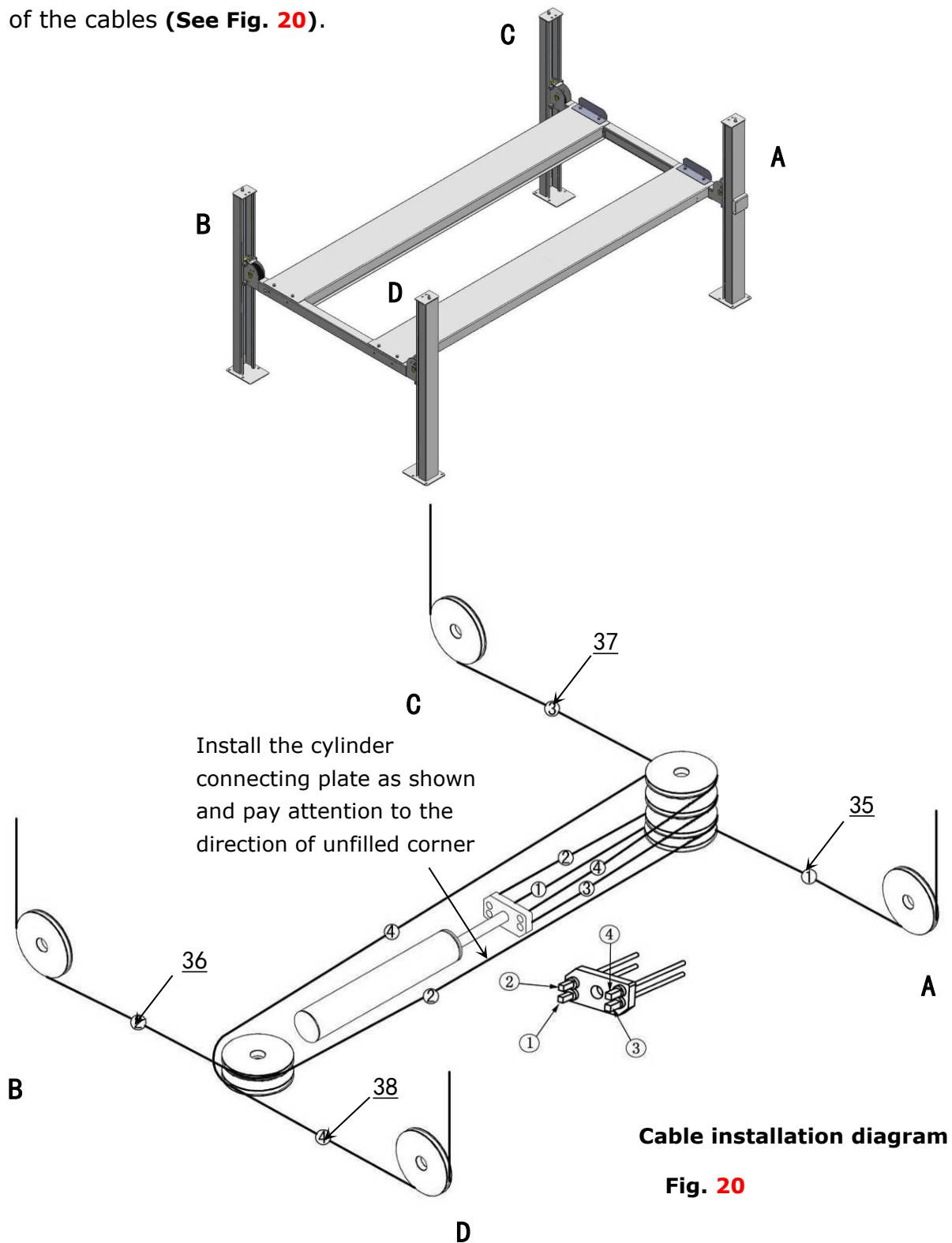
Position the slide blocks along the bent edges of the columns. Connect the slide blocks to the cross beam with bolts.

Note: DO NOT completely tighten the limit slide blocks. Loosen 1/4 lap after tightening.

Fig. 19

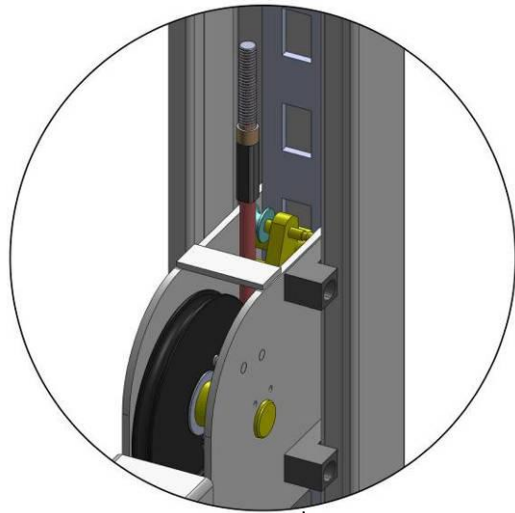
H. Illustration for cable installation

1. Pass through the cables from the platform to the columns according to the number of the cables (See Fig. 20).

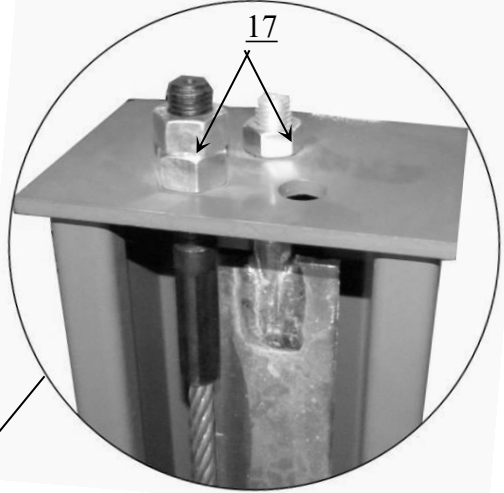


| NO. | ① | ② | ③ | ④ |
|-------------------------------------|--------|--------|--------|--------|
| Cable | | | | |
| Length (inc. connecting fitting) | 2940mm | 8535mm | 4350mm | 7120mm |

2. The cable goes through the cross beam to top plate of columns and be screwed with cable nuts (**See Fig. 21**).



Cable goes between the big pulley and tension pulley



Cable pass through top plate and be screwed with cable nuts.

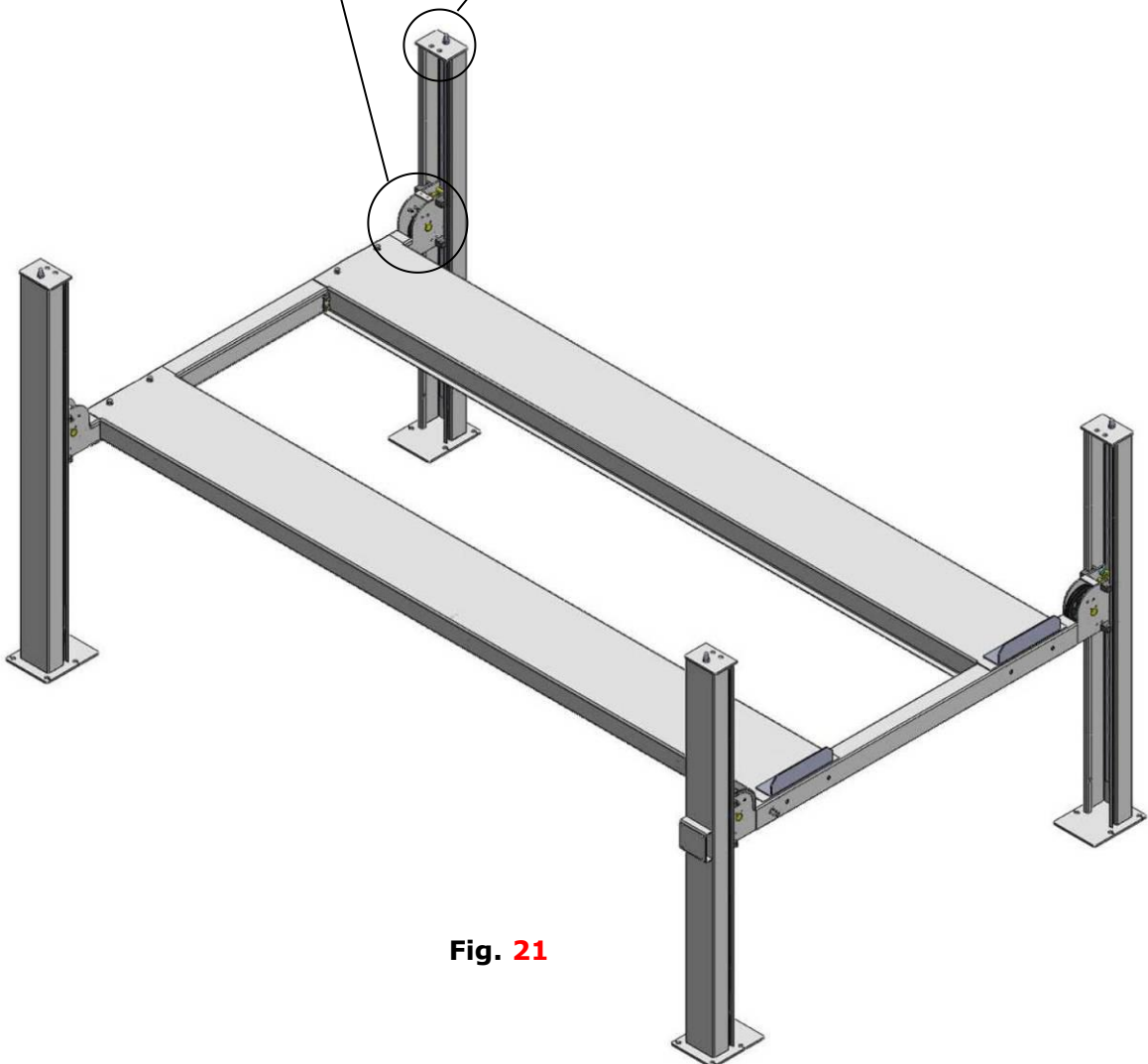


Fig. 21

3. Illustration for platform cables (See Fig. 22).

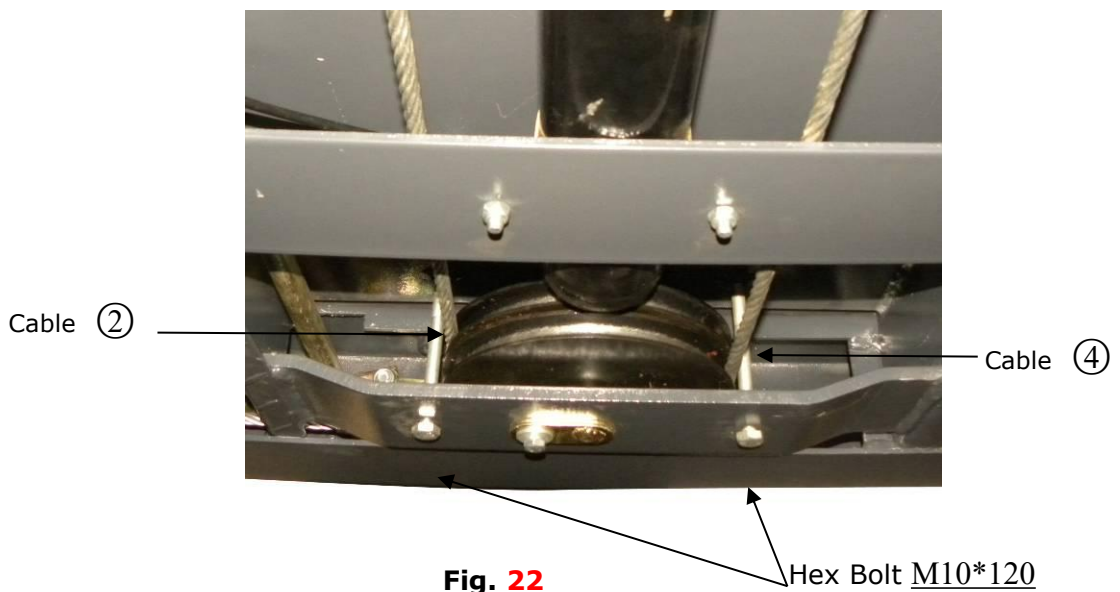
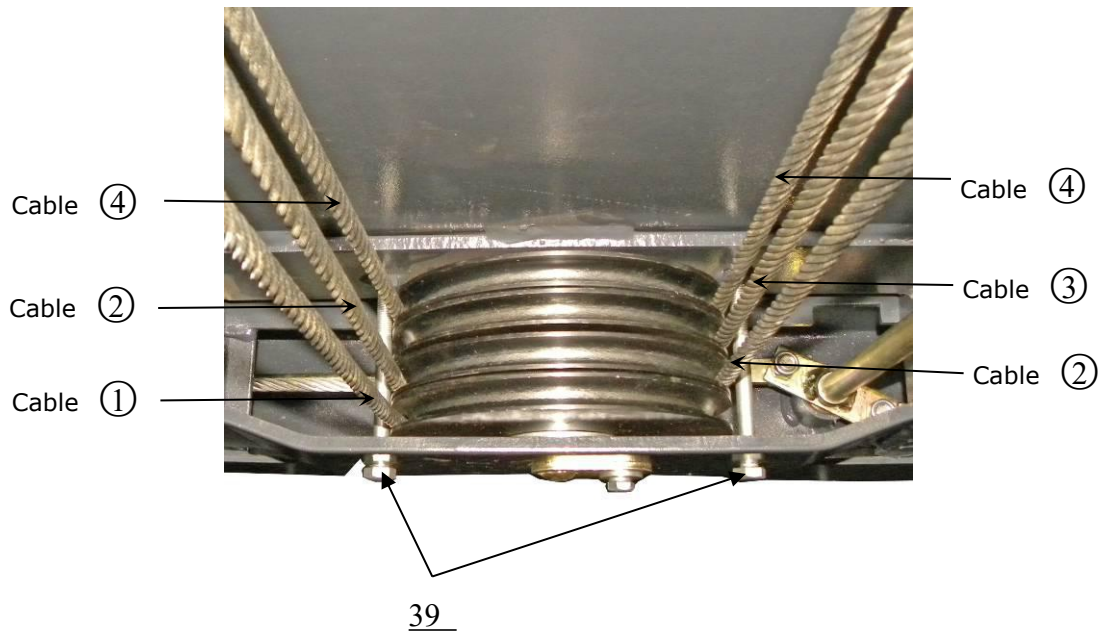
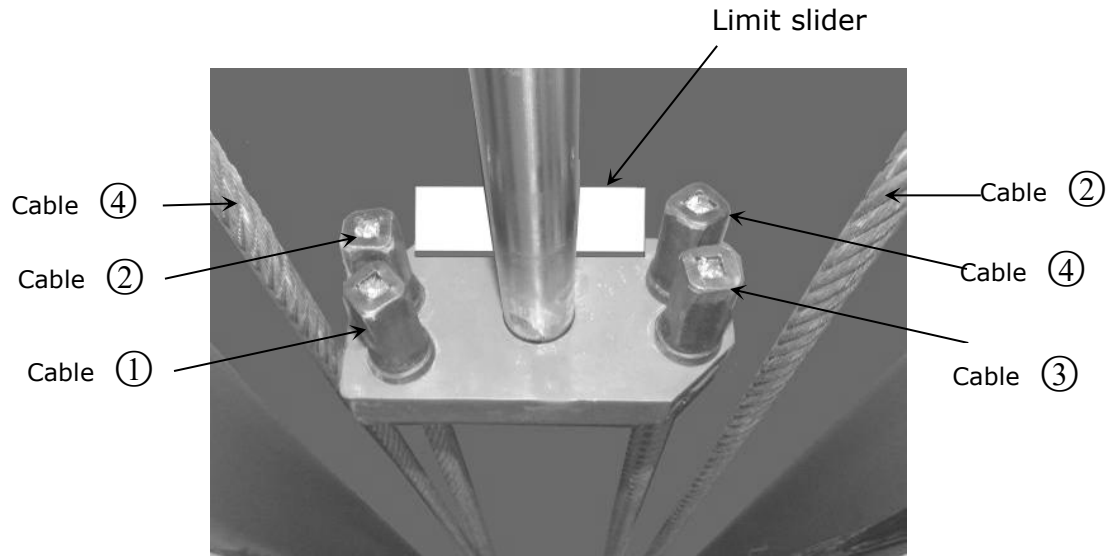


Fig. 22

I. Install release handle assy. See Fig.23

Noted: Power unit must be installed near the safety release handle.

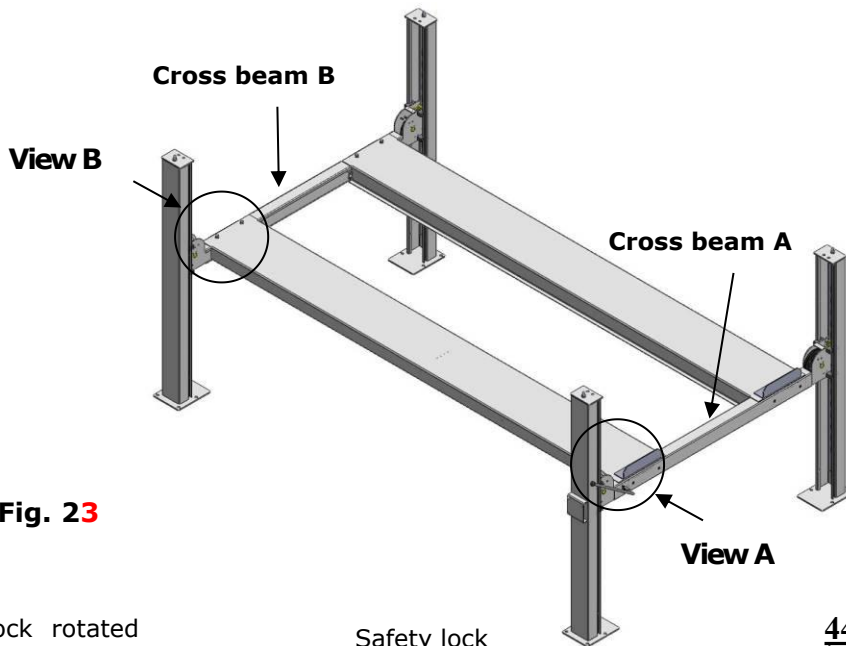
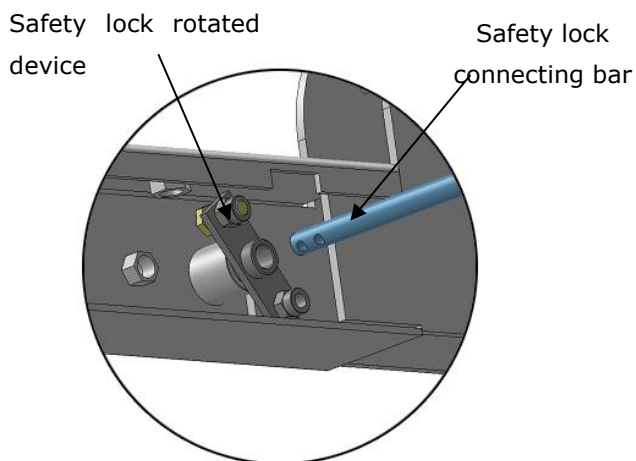
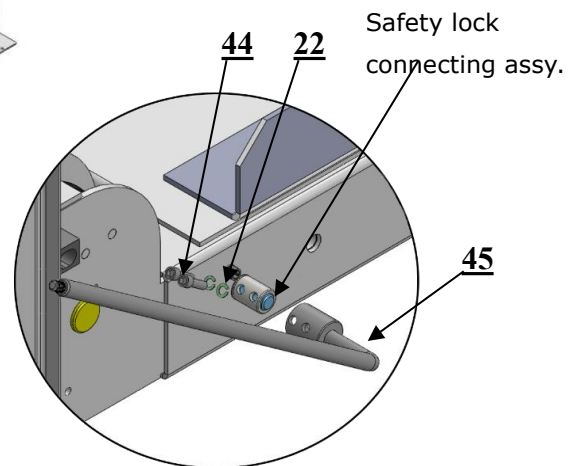


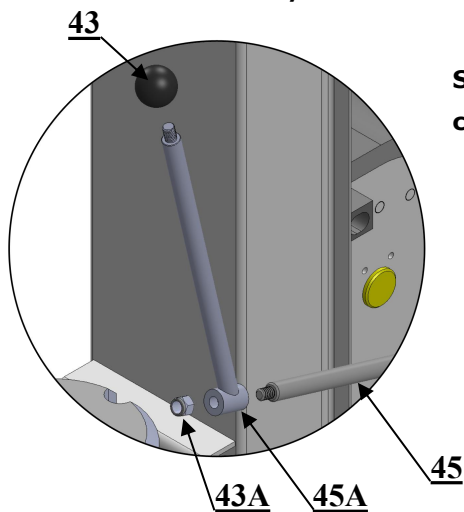
Fig. 23



Pass through the connecting bar from the safety lock rotated device of cross beam **A/B**

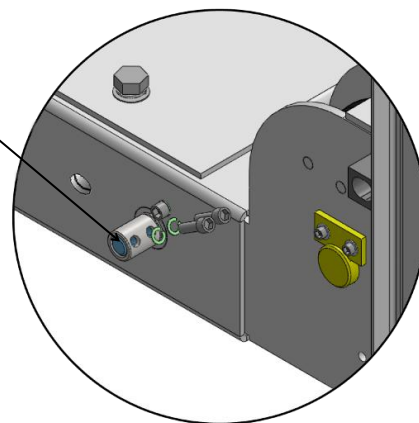


According to the above diagram, fix lock release handle and the safety lock connecting with M8*35 bolts and washers on cross beam **A**.



Install extend lock release handle and plastic ball

Safety lock connecting assy.



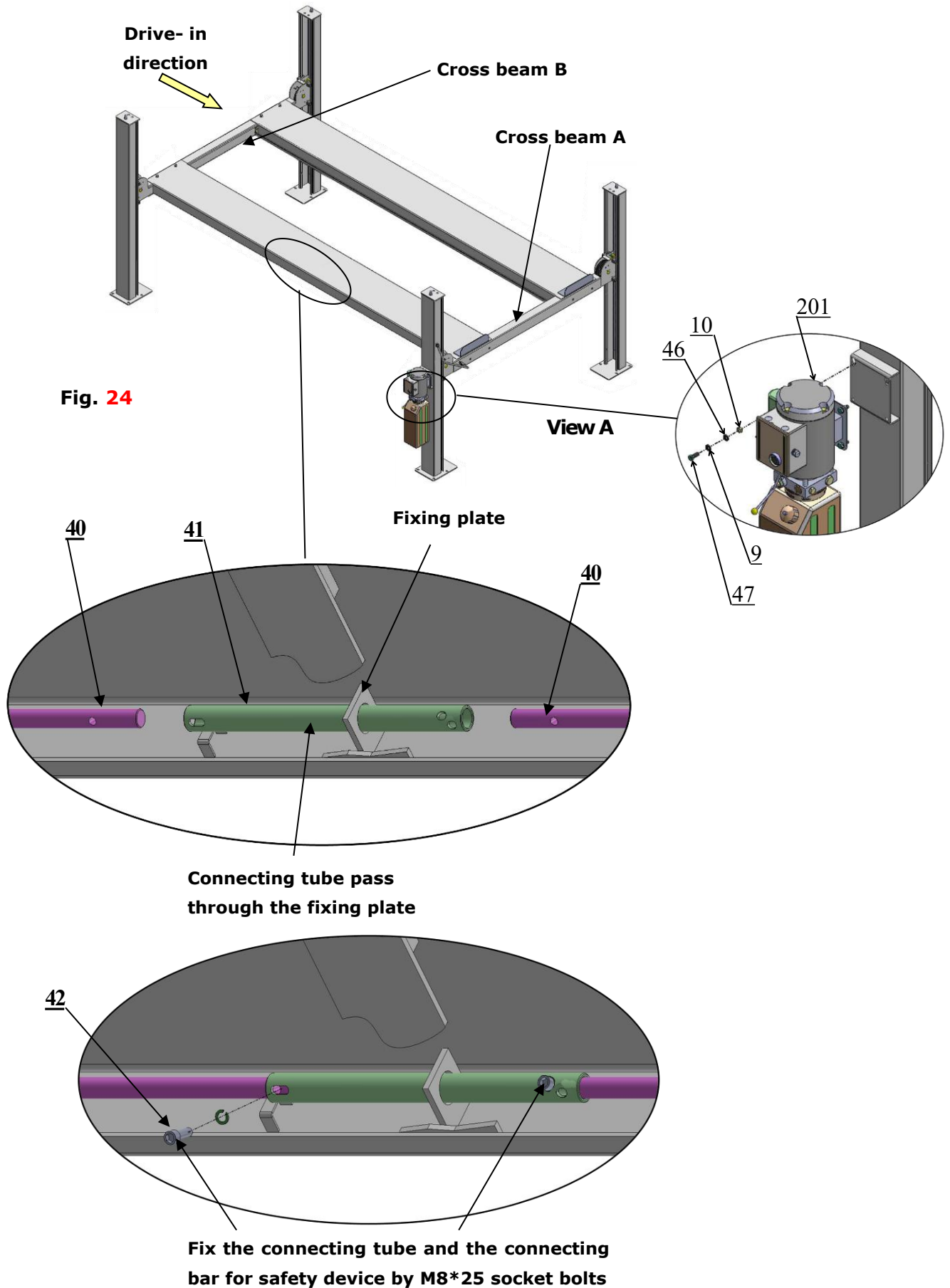
View B

According to the above diagram, fix safety lock connecting bar and safety lock connecting by M8*35 bolts and washers on cross beam **B**.

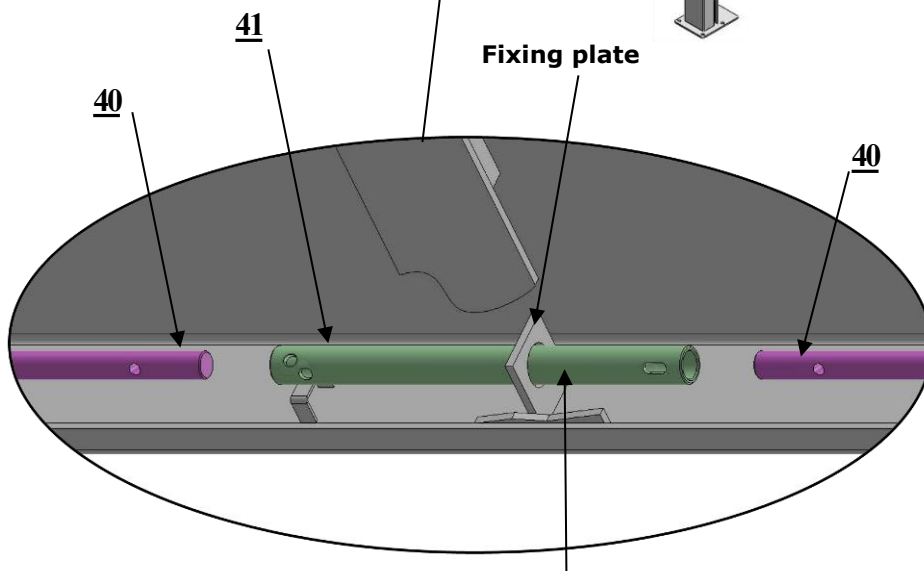
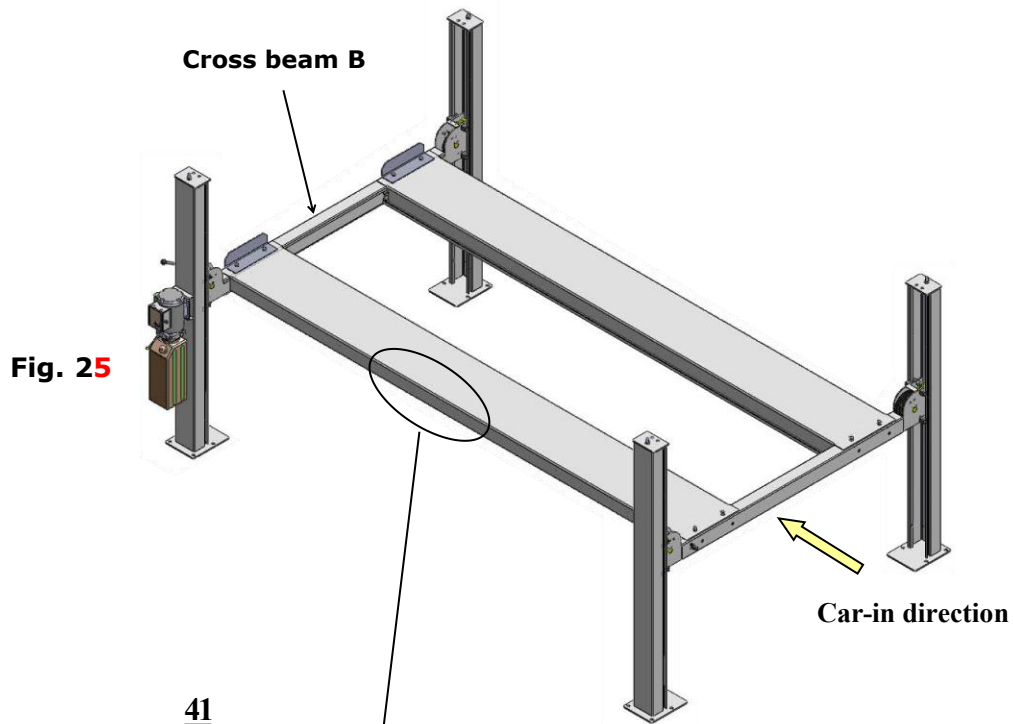
J. Install power unit and connecting tube (See Fig. 24).

Noted: Power unit must be installed near the safety release handle.

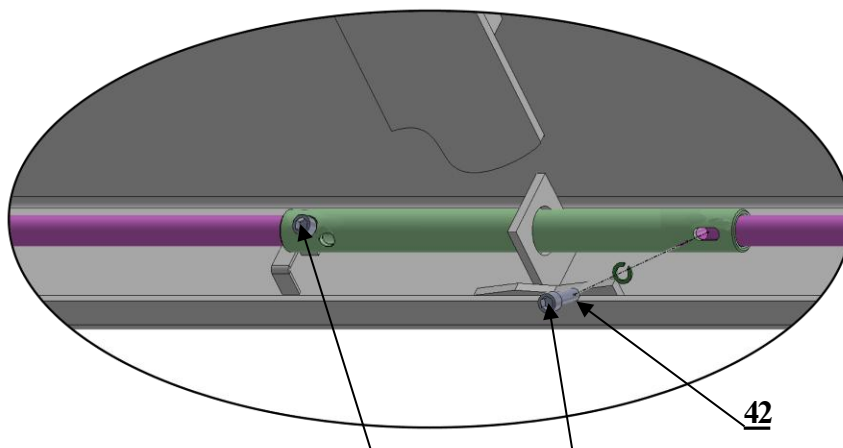
1. Install Power unit on the cross beam A



2. Install Power unit on the cross beam **B** (See Fig. 25).



Connecting tube pass through the fixing plate



Fix the connecting tube and the connecting bar for safety device by M8*25 socket bolts

K. Install Hydraulic System

1. For power unit attached to the column of cross beam **A** (See Fig. 26)

Note: Oil hoses connected to oil cylinder must be passed above the cable to avoid the oil hose scratched by cable.

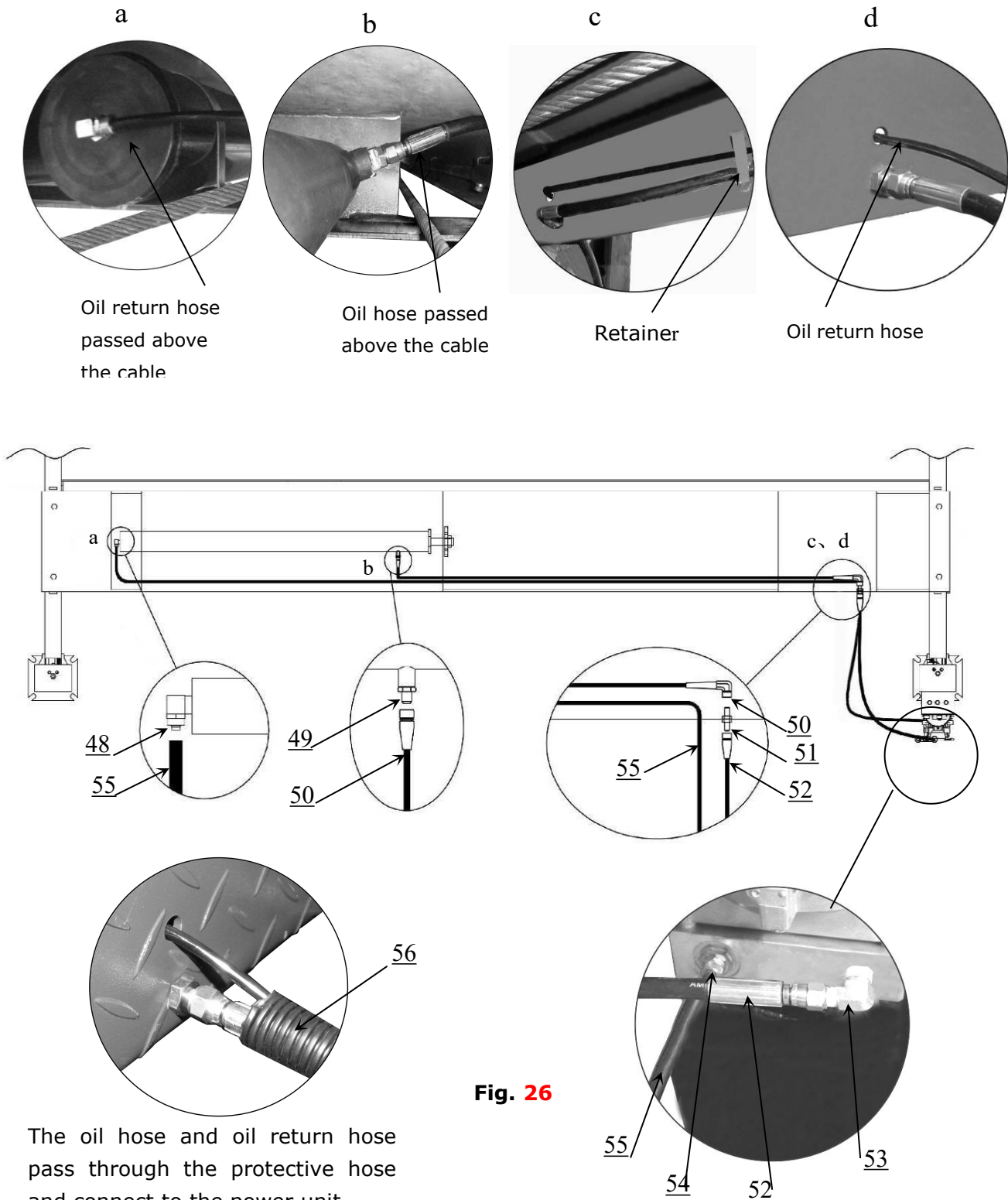


Fig. 26

The oil hose and oil return hose pass through the protective hose and connect to the power unit

2. For power unit attached to the column of cross beam **B** (See Fig. 27).

Note: The oil return hose can be adjusted when installation

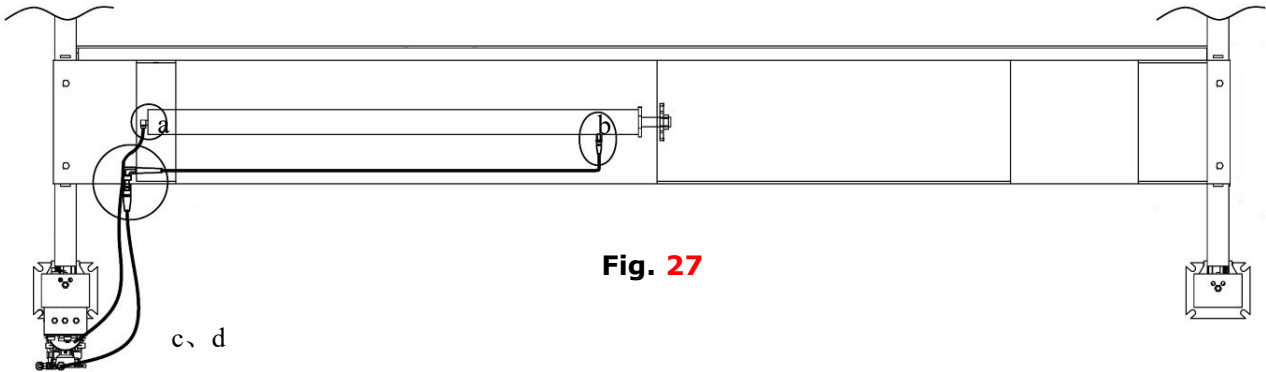


Fig. 27

L. Install Electrical System

Connect the power source on the data plate of Power Unit.

Note: For the safety of operators, the power wiring must contact the floor well.

Single phase motor (See Fig. 28).

1. Connecting the two power supply lines (active wire **L** and neutral wire **N**) to terminals of AC contactor marked **L1, L2** respectively.
2. Connecting the two motor wires to terminals of AC contactor marked **T1, T2**.
3. Connecting **A2** to **L2** of AC contactor.
4. Connecting the two wire of the button switch to the terminals of AC contactor marked **A1, L1**.

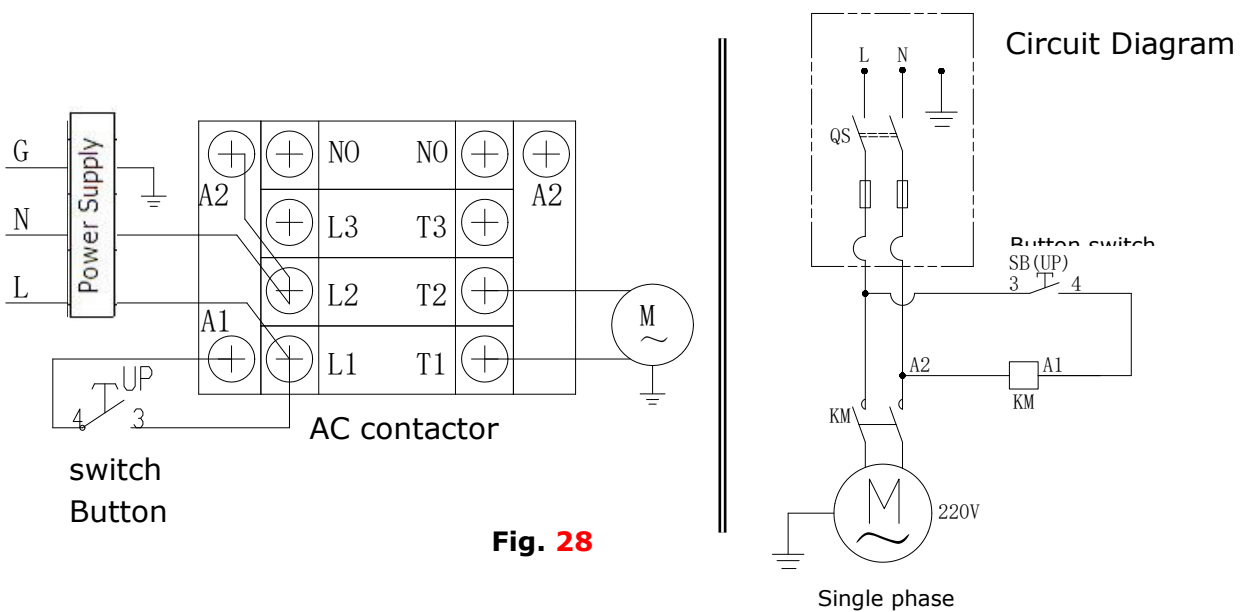


Fig. 28

M. Install spring and safety cover of cross beam (See Fig. 29).

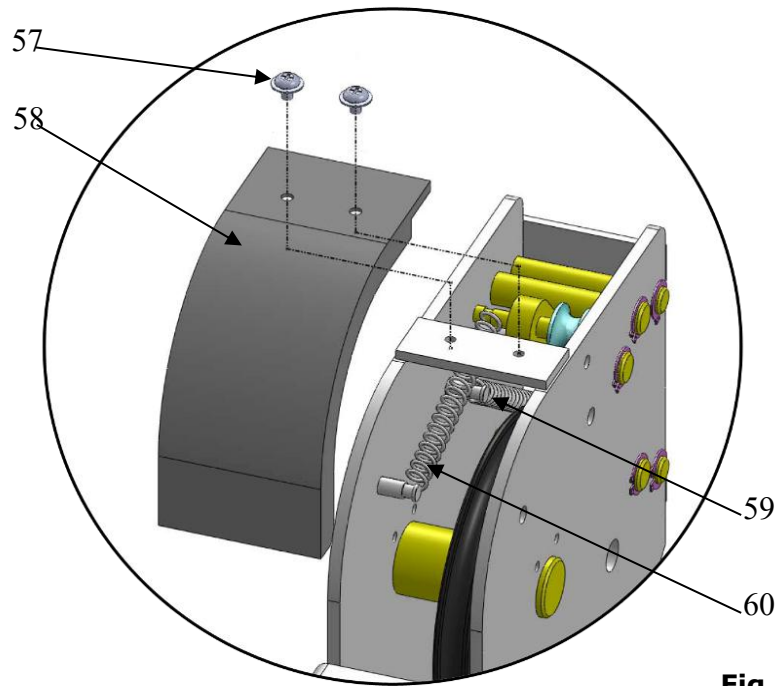


Fig. 29

N. Install drive-in ramp, optional jack tray and optional plastic oil pans (See Fig. 30).

According to the below diagram screw up the M16*30 bolts, then attach the drive-in ramp.

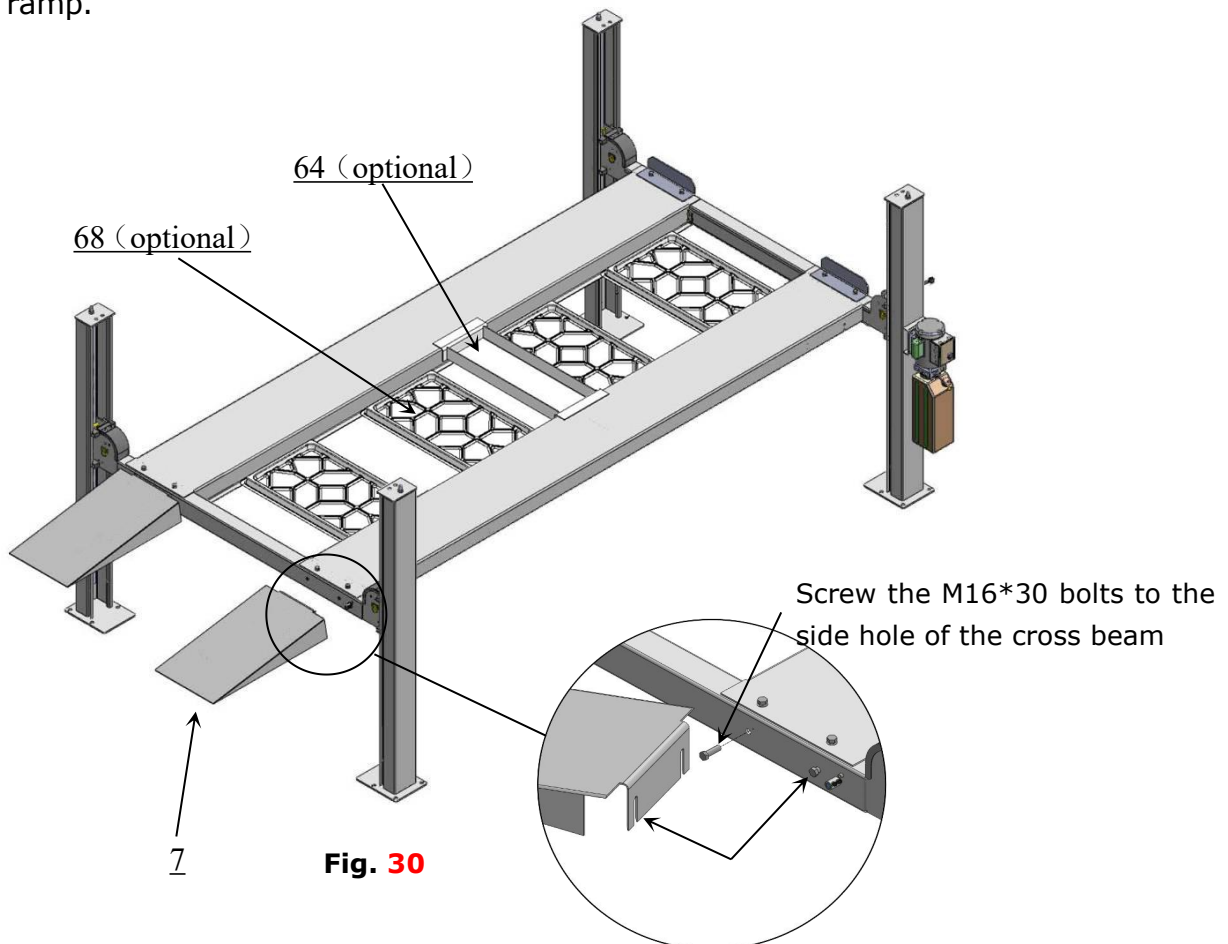


Fig. 30

O. Install Rear wheel stop plates (See Fig. 31)

After driving the vehicle on the lift, take off the drive-in ramp, install rear wheel stop plates to the drive-in ramp position.

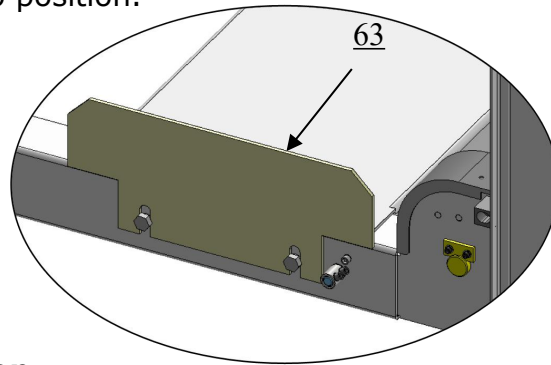


Fig. 31

For optional kits installation.

1. Install optional caster kits (See Fig. 32)

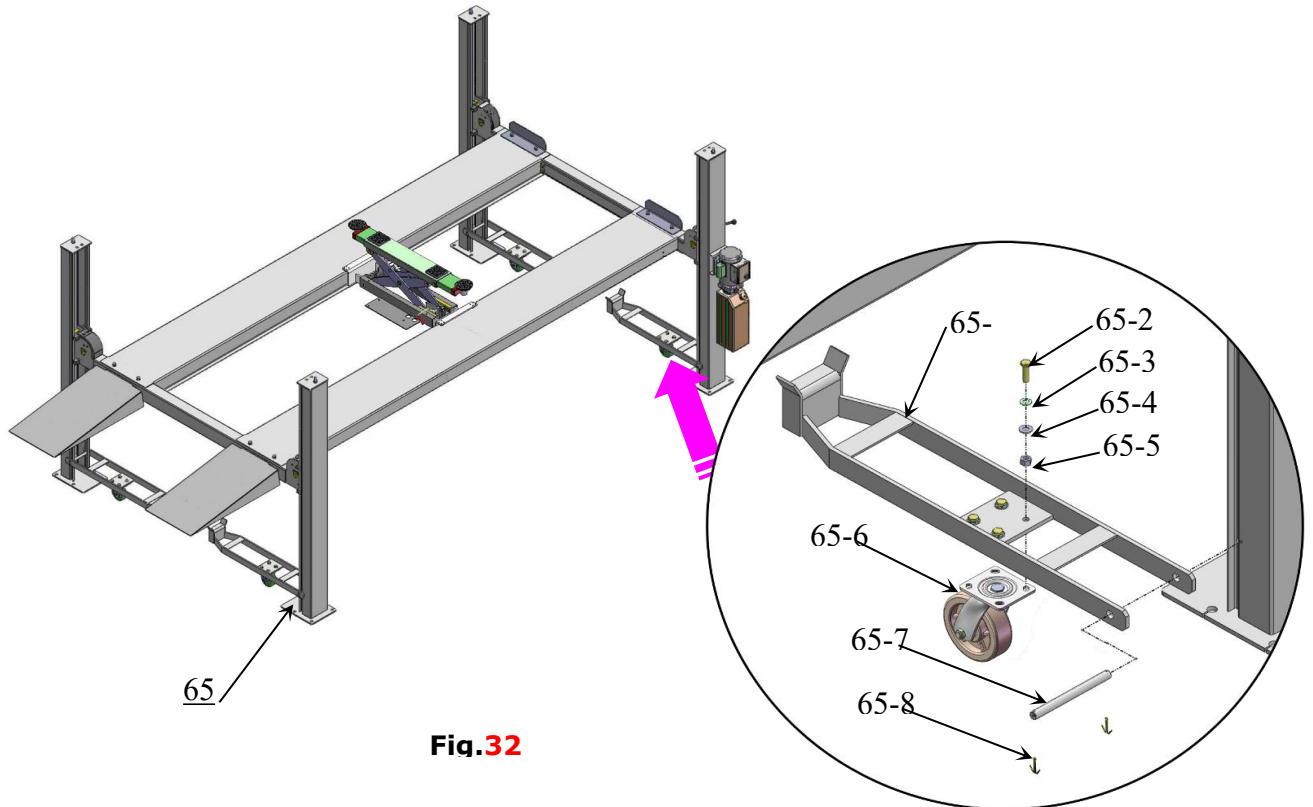
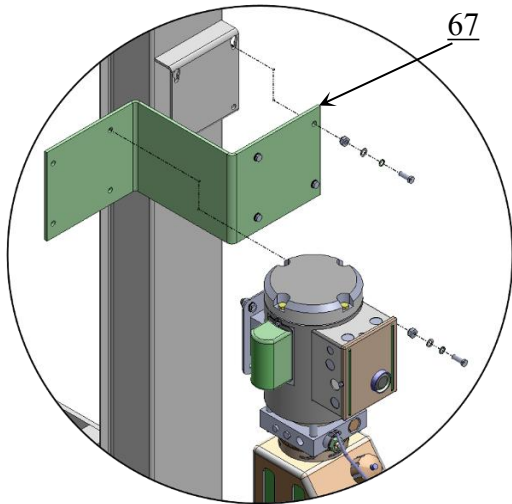


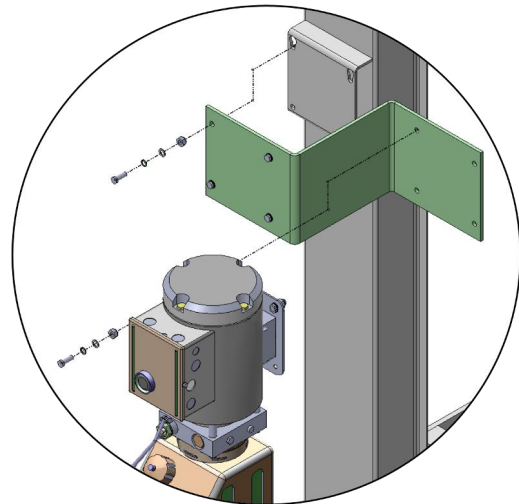
Fig.32

| Item | Part# | Description | QTY. | Note |
|------|-----------|-----------------|------|------|
| 65-1 | 11410042A | Support bracket | 4 | |
| 65-2 | 10209125 | Hex bolt | 16 | |
| 65-3 | 10209039 | Lock washer | 16 | |
| 65-4 | 10209022 | Washer | 16 | |
| 65-5 | 10209021 | Hex nut | 16 | |
| 65-6 | 10410035 | Plastic wheel | 4 | |
| 65-7 | 11410034 | Connecting pin | 4 | |
| 65-8 | 10209012 | Hair Pin | 8 | |

2. Install optional motor fixing bracket (See Fig. 33, Fig.34).



Motor fixing bracket on cross beam A
Fig. 33



Motor fixing bracket on cross beam B
Fig. 34

P. Fix the anchor bolts

1. Prepare the anchor bolts (See Fig. 35).

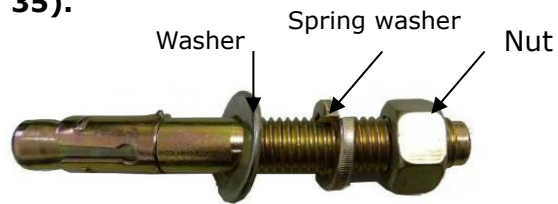


Fig. 35

2. Using the prescribed rotary hammer drill, and drill all the anchor holes and install the anchor bolts. Do not tighten the anchor bolts (See Fig. 36).

Note: The tightening torque for the anchor bolt is 150N.m ,Anchor bolts driven into the ground at least 90mm

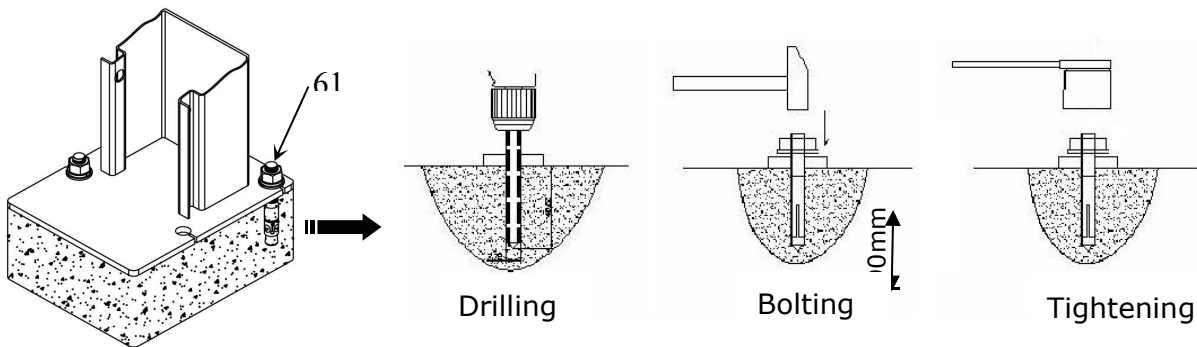


Fig. 36

IV. EXPLODED VIEW

Model 408-P

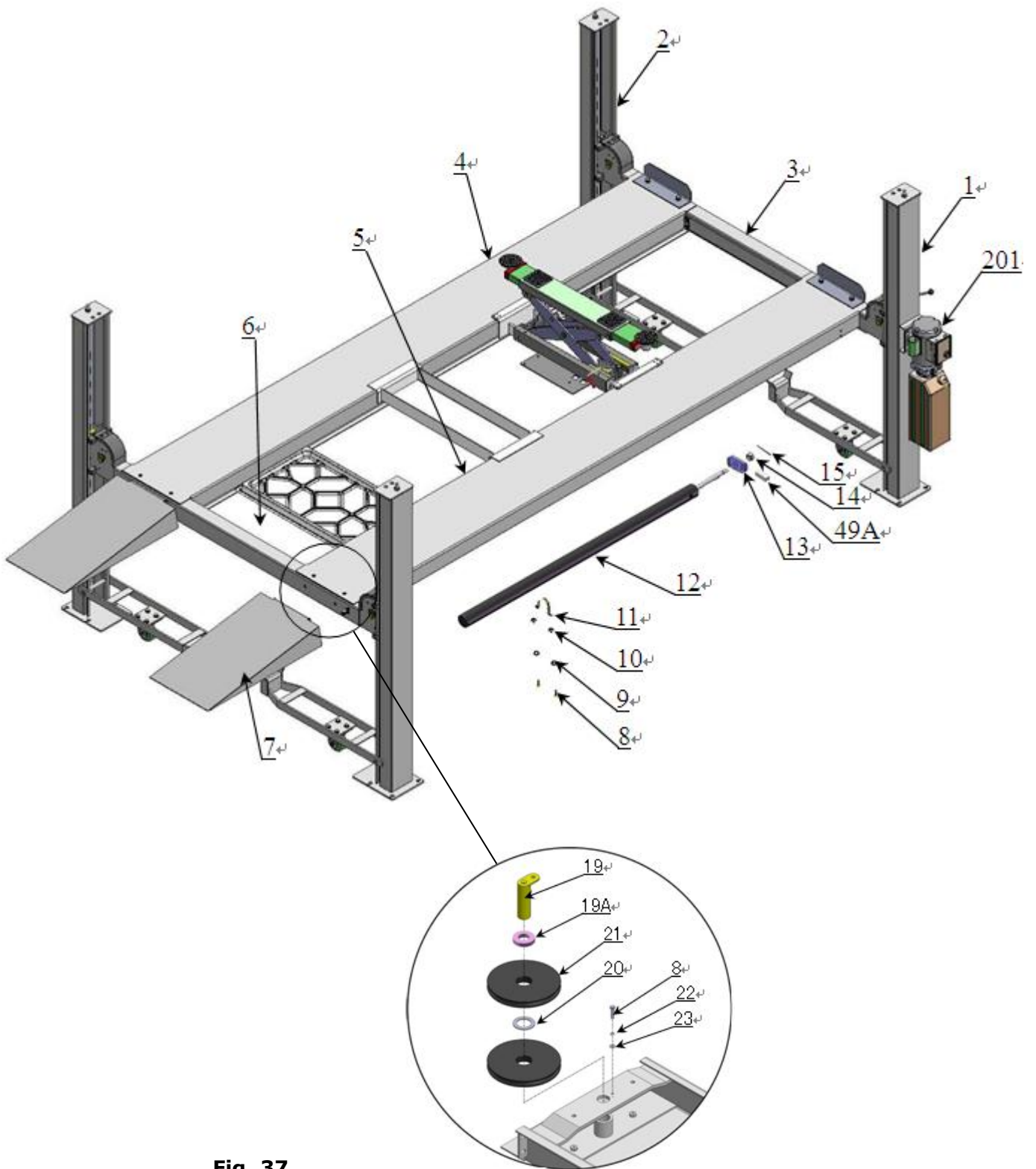


Fig. 37

PARTS LIST FOR MODEL 408-P

| Item | Part# | Description | QTY. | Note |
|------|------------|----------------------------------|------|------|
| 1 | 11410001 | Power-side Column | 1 | |
| 2 | 11410002 | Offside Column | 3 | |
| 3 | 11410003 | Cross Beam A | 1 | |
| 4 | 11410004 | Offside Platform | 1 | |
| 5 | 11410005 | Power-side Platform | 1 | |
| 6 | 11410006 | Cross Beam B | 1 | |
| 7 | 11410007 | Drive-in ramp | 2 | |
| 8 | 10209043 | Hex Bolt | 4 | |
| 9 | 10209033 | Washer | 28 | |
| 10 | 10209005 | Self locking Nut | 26 | |
| 11 | 11410008 | Cylinder fixed ring | 1 | |
| 12 | 10410009 | Cylinder | 1 | |
| 13 | 11410642 | Cylinder connecting plate | 1 | |
| 14 | 10410012 | Hex Nut | 1 | |
| 15 | 10201005 | Split Pin | 1 | |
| 201 | 81513006 | Manual Power Unit | 1 | |
| 17 | 10420175A | Hex nut | 16 | |
| 18 | 11410022 | Safety ladder | 4 | |
| 19 | 10420022A | Pulley pin | 2 | |
| 19A | 11410106 | Washer | 1 | |
| 20 | 10420023A | Washer | 13 | |
| 21 | 11420024B | Pulley | 10 | |
| 22 | 10209034 | Lock washer | 10 | |
| 23 | 10420144 | Washer | 2 | |
| 24 | 10410013 | Hex Bolt | 8 | |
| 25 | 10420137 | Lock washer | 8 | |
| 26 | 10420029 | Washer | 8 | |
| 27 | 10410014 | Hex Bolt | 4 | |
| 28 | 11410116-1 | Tire stop plate | 2 | |
| 29 | 10206006 | Washer | 12 | |
| 30 | 10420026 | Lock washer | 8 | |
| 31 | 10410105 | Hex Bolt | 8 | |
| 32 | 10410016A | Plastic block | 16 | |
| 33 | 10410017 | Socket bolt | 16 | |
| 34 | 10201090 | Shim (1mm) | 20 | |
| | 10620065 | Shim (2mm) | 20 | |
| 35 | 10410019 | Cable ① | 1 | |
| 36 | 10410020 | Cable ② | 1 | |
| 37 | 10410018 | Cable ③ | 1 | |
| 38 | 10410021 | Cable ④ | 1 | |
| 39 | 10600015 | Socket Bolt | 4 | |
| 40 | 11410023 | Connecting bar for safety device | 2 | |

| Item | Part# | Description | QTY. | Note |
|----------------------|--------------|----------------------------------|-------------|-------------|
| 41 | 11410024 | Connecting tube | 1 | |
| 42 | 10209032 | Socket bolt | 4 | |
| 43 | 10217005 | Plastic ball | 1 | |
| 43A | 10209056 | Self locking Nut | 1 | |
| 44 | 10410025 | Socket bolt | 4 | |
| 45 | 11410026 | Safety release handle | 1 | |
| 45A | 11410100 | Extension lock release handle | 1 | |
| 46 | 10209004 | Rubber ring | 4 | |
| 47 | 10209003 | Hex Bolt | 8 | |
| 48 | 10420166 | 90° Fitting | 1 | |
| 49 | 10420119 | Straight Fitting for cylinder | 1 | |
| 49A | 10410135 | Limit block | 1 | |
| 50 | 10410027 | Oil hose | 1 | |
| 51 | 10420120 | Extend straight fitting with nut | 1 | |
| 52 | 10207026 | Oil hose | 1 | |
| 53 | 10209060 | 90° Fitting for power unit | 1 | |
| 54 | 10420095 | Straight fitting | 1 | |
| 55 | 10410028 | Oil return hose | 1 | |
| 56 | 10410036 | Protective hose | 1 | |
| 57 | 10209145A | Cup head bolt with washer | 8 | |
| 58 | 10410029 | Plastic cover for cross beam | 4 | |
| 59 | 10410146 | Spring | 4 | |
| 60 | 10420033 | Spring | 4 | |
| 61 | 10209059 | Anchor bolt | 16 | |
| 62 | 10410500A | Parts box | 1 | |
| 63 | 11410094 | Tire stop plate | 2 | |
| Optional kits | | | | |
| 64 | 11410040 | Jack tray | 1 | |
| 65 | 1040801 | Caster kits | 4 | |
| 66 | 96600002 | Sliding jack | 1 | |
| 67 | 1140802B | Motor fixing bracket | 1 | |
| 68 | 10410039 | Plastic oil tray | 4 | |

4.1 CYLINDERS (10410009)

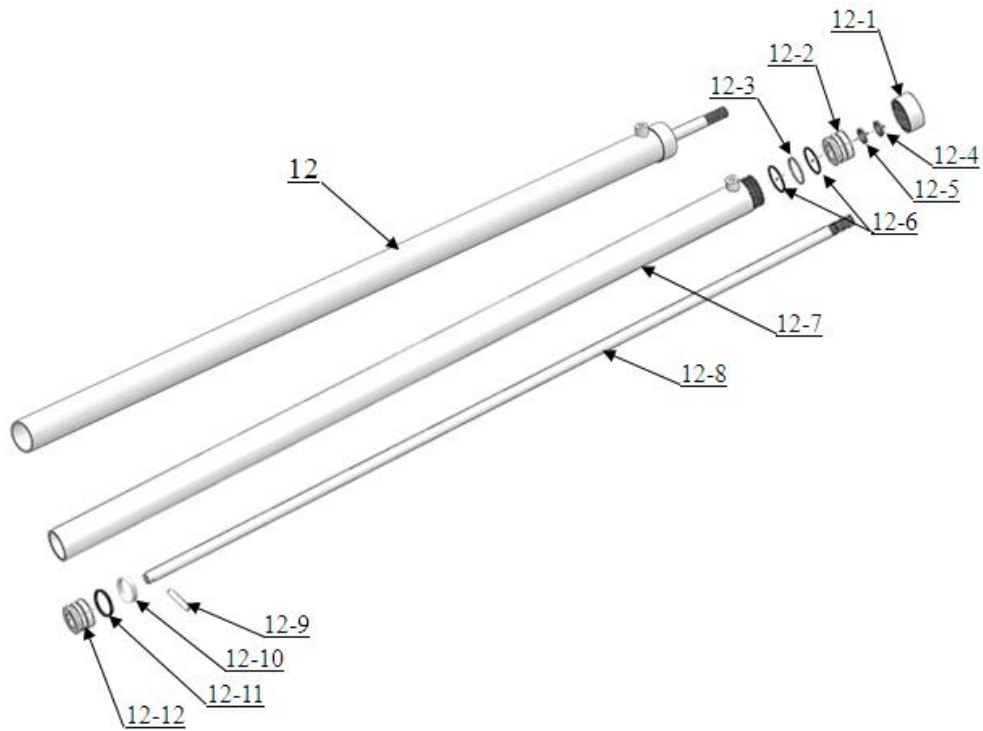


Fig.38

Parts For Cylinder

| Item | Part# | Description | QTY. | Note |
|-------|----------|----------------|------|------|
| 12-1 | 11410044 | Head Cap | 1 | |
| 12-2 | 11440620 | Head Cap cover | 1 | |
| 12-3 | 10410142 | Support Ring | 1 | |
| 12-4 | 10410080 | Dust Ring | 1 | |
| 12-5 | 10410104 | Y- Ring | 1 | |
| 12-6 | 10201031 | O- Ring | 2 | |
| 12-7 | 11410046 | Bore Weldment | 1 | |
| 12-8 | 11410047 | Piston Rod | 1 | |
| 12-9 | 11410049 | Pin | 1 | |
| 12-10 | 10520052 | Support Ring | 1 | |
| 12-11 | 10201030 | Y- Ring | 1 | |
| 12-12 | 11410048 | Piston | 1 | |

4.2 CROSS BEAM (10410003/10410006)

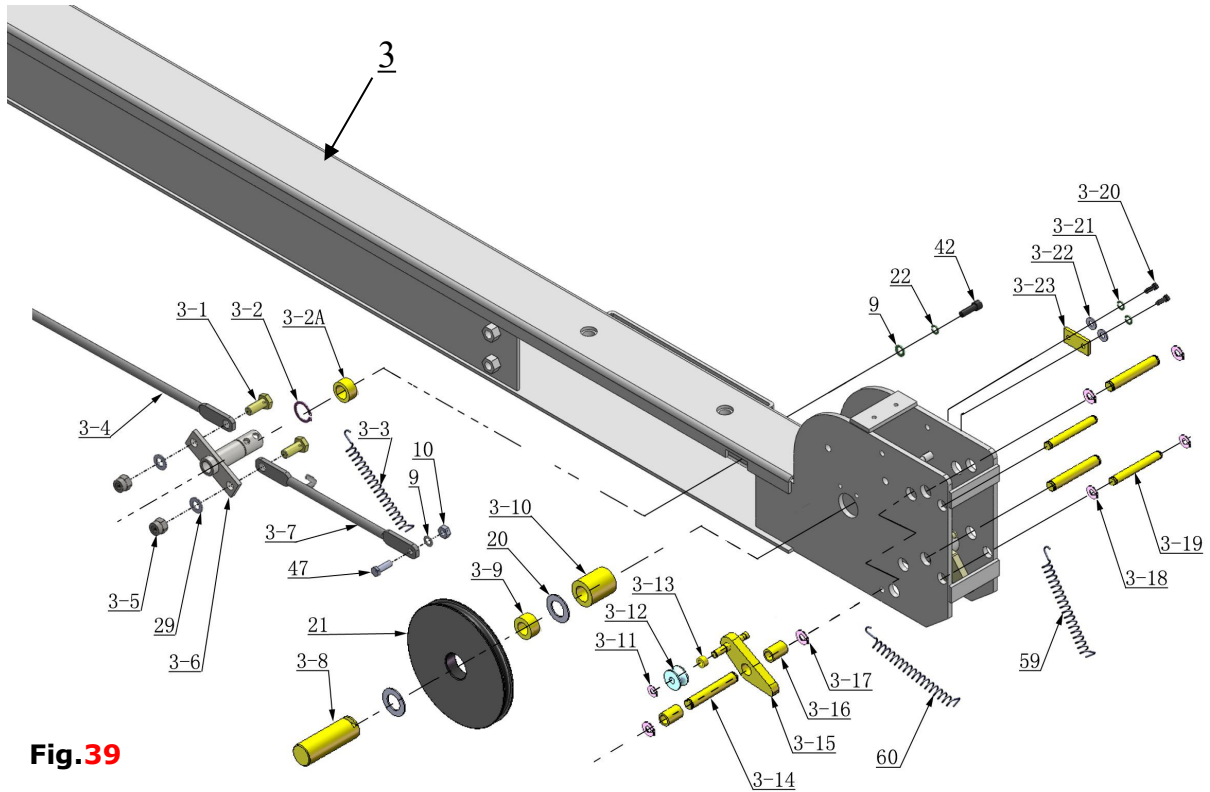


Fig.39

| Item | Part# | Description | QTY. | Note |
|------|-----------|--|--------|------|
| 3-1 | 10206024 | Hex Bolt | 4 | |
| 3-2 | 10206032 | Snap Ring | 2 | |
| 3-2A | 10217020 | Bronze Bush | 2 | |
| 3-3 | 10410099 | Spring | 2 | |
| 3-4 | 11410031 | Connecting bar for safety lock | 2 | |
| 3-5 | 10206023 | Self locking Nut | 4 | |
| 3-6 | 11410032 | Safety lock rotated device assy. | 2 | |
| 3-7 | 11410033 | Connecting bar assy. for safety lock | 2 | |
| 3-8 | 11420041A | Pulley Pin | 4 | |
| 3-9 | 10420132A | Pulley Bush | 10 | |
| 3-10 | 11420040A | Pulley pin sleeve | 4 | |
| 3-11 | 10209010 | Snap ring | 4 | |
| 3-12 | 10420035 | Tension pulley | 4 | |
| 3-13 | 11420174 | Spacer | 4 | |
| 3-14 | 11420171 | Pin | 12 | |
| 3-15 | 11420175 | Slack-cable safety lock (Left & Right) | 2 each | |
| 3-16 | 11420172 | Pin Bush For Slack-cable safety lock | 8 | |
| 3-17 | 10206019 | Snap ring | 24 | |
| 3-18 | 10420037 | Snap ring | 16 | |
| 3-19 | 11420038 | Pin | 8 | |
| 3-20 | 10420138 | Socket Bolt | 8 | |
| 3-21 | 10209149 | Lock washer | 8 | |
| 3-22 | 10420045 | Washer | 8 | |
| 3-23 | 11420044 | Stop block | 4 | |

4.3 Manual Power Unit (81513006)

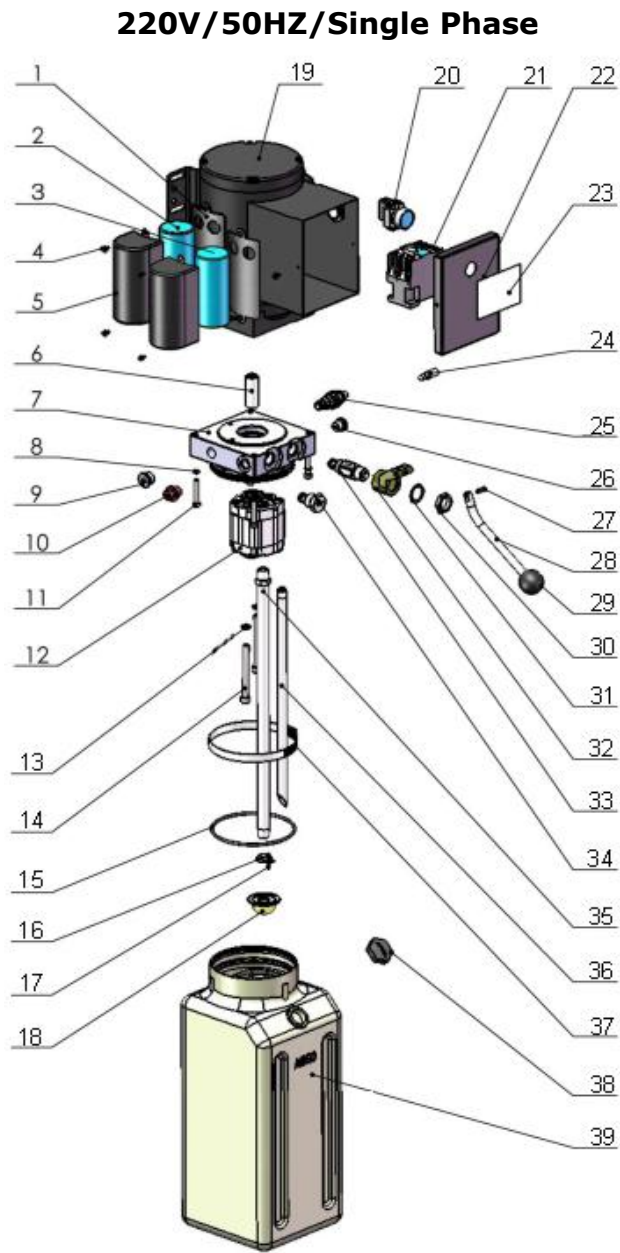


Fig. 40

| Item | Part# | Description | QTY. | Note |
|-------------|--------------|---------------------------|-------------|-------------|
| 1 | 81400180 | Rubber Pad | 2 | |
| 2 | 81400130 | Start Capacitor | 1 | |
| 3 | 81400088 | Run Capacitor | 1 | |
| 4 | 10420148 | Cup Head bolt with washer | 4 | |
| 5 | 81400066 | Capacitor cover | 2 | |
| 6 | 81400363 | Motor Connecting Shaft | 1 | |
| 7 | 80101013 | Manifold Block | 1 | |
| 8 | 10209149 | Lock washer | 4 | |
| 9 | 81400276 | Iron Plug | 1 | |
| 10 | 81400259 | Rubber Plug | 1 | |
| 11 | 85090142 | Socket Bolt | 4 | |
| 12 | 81400280 | Gear Pump | 1 | |
| 13 | 10209034 | Lock Washer | 2 | |
| 14 | 81400295 | Socket Bolt | 2 | |
| 15 | 81400365 | O Ring | 1 | |
| 16 | 10209152 | Tie | 1 | |
| 17 | 85090167 | Magnet | 1 | |
| 18 | 81400290 | Filter | 1 | |
| 19 | 81400413 | Motor | 1 | |
| 20 | 10420070 | Button | 1 | |
| 21 | 41030055 | Ac Contactor | 1 | |
| 22 | 81400287 | Terminal Box Cover | 1 | |
| 23 | 71111174 | Sticker | 1 | |
| 24 | 81400560 | Throttle valve | 1 | |
| 25 | 81400266 | Relief Valve | 1 | |
| 26 | 81400284 | Iron Plug | 1 | |
| 27 | 10720118 | Pin | 1 | |
| 28 | 81400451 | Release Valve Handle | 1 | |
| 29 | 10209020 | Plastic Ball | 1 | |
| 30 | 81400421 | Release Valve Nut | 1 | |
| 31 | 81400422 | Self Lock washer | 1 | |
| 32 | 81400449 | Valve Seat | 1 | |
| 33 | 81400567 | Release Valve | 1 | |
| 34 | 81400566 | Check Valve | 1 | |
| 35 | 81400288 | Oil suction hose | 1 | |
| 36 | 81400289 | Oil return hose | 1 | |
| 37 | 81400364 | clamp | 1 | |
| 38 | 81400263 | Oil tank cover | 1 | |
| 39 | 81400320 | Oil tank | 1 | |

Illustration of hydraulic valve for hydraulic power unit

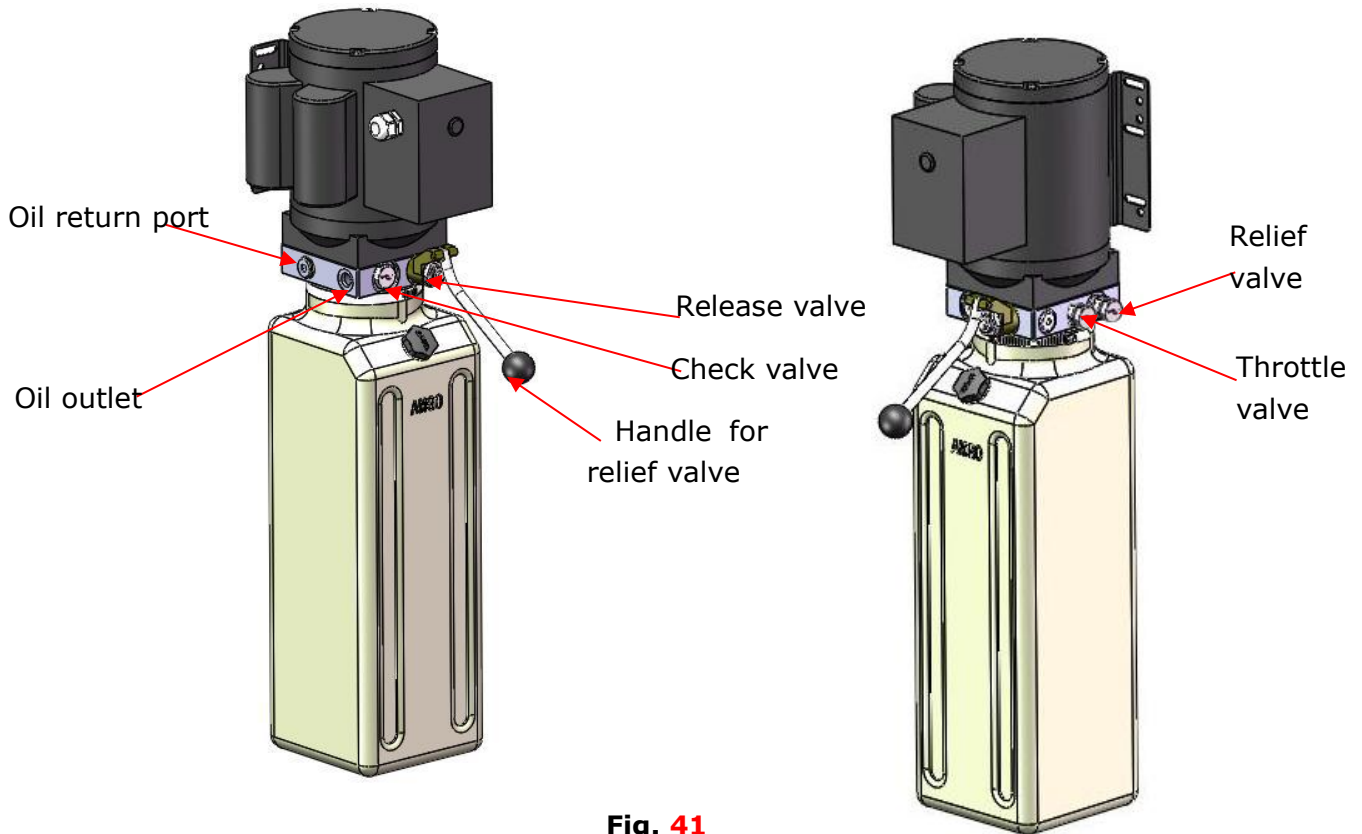


Fig. 41

V. TEST RUN

1. Fill the reservoir with Hydraulic Oil (**Note:** In consideration of Power Unit's durability, please use **Hydraulic Oil 46#**).
2. Press the control button on the power unit till the cables are strained. Check the cables and confirm they are in the proper pulley position. Make sure the cables are not across.
3. Press the release valve handle on the power unit to lock the cross-beam on the safety ladders, and then adjust the platforms to be level by adjusting the nuts of safety ladders. Tighten the nuts above and under the safety ladder top plate after leveling.
4. Adjust the cable fitting hex nuts to make platforms and four safety locks work synchronously. You need to run the lift up and down for several times, meanwhile do the synchronous adjustment till the four safety devices can lock and release at the same time.
5. Adjust the clearance between the column and the plastic slider of cross-beam, make sure the plastic slider can be slid in the column smoothly. Do not tighten too much of the sliding block.

- After finishing the above adjustment, test running the lift with load. Run the lift with platforms in low position first, make sure the platforms can rise and lower synchronously and the safety device can lock and release synchronously. And then test run the lift to the top completely. If there are anything improper, repeat the above adjustment.

Circuit Diagram of Hydraulic System

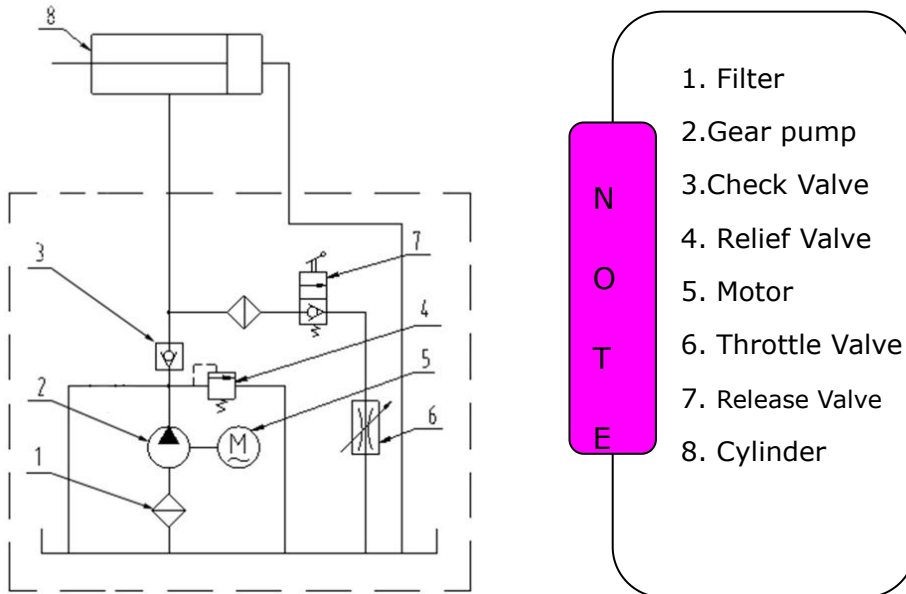


Fig. 42

VI. OPERATION INSTRUCTIONS

To lift vehicle

- Keep clean of environment near the lift.
- Drive vehicle to the platform and put on the brake.
- Take off the drive-in ramp, install rear wheel stop plates to the drive-in ramp position.
- Turn on the power and press the control button, raise the lift to the working position.

Note: make sure the vehicle is steady when the lift is raised.

- Press the release valve handle to lock the lift in the safety position. Make sure the safety device is locked at the same height.

To lower vehicle

- Be sure the clearance of around and under the lift, only leaving operator in lift area.
- Press the control button, the lift will be raised for 3-5 seconds, and then press the

safety release handle, make sure the safety device released, press the release valve handle by the other hand, then the lift starts being lowered automatically.

3. Drive away the vehicle when the lift is lowered to the lowest position. Take off the rear wheel stop plates and install drive-in ramp, then left the lift.
4. Turn off the power.

VII. MAINTENANCE SCHEDULE

Monthly:

1. Lubricate cable with lubricant;
2. Check all cable connection, bolts and pins to insure proper mounting;
3. Make a visual inspection of all hydraulic hoses/lines for possible wear or leakage;
4. Lubricate all rollers, safety devices with 90wt. gear oil or equivalent.

Every six months:

1. Make a visual inspection of all moving parts for possible wear, interference or damage.
2. Check and adjust as necessary, equalizer tension to insure level lifting.
3. Check columns for plumbness.

VIII. TROUBLE SHOOTING

| TROUBLE | CAUSE | REMEDY |
|---------------------------------------|---|---|
| Motor does not run | <ol style="list-style-type: none"> 1. Button does not work 2. Wiring connections are not in good condition 3. Motor burned out 4. AC contactor burned out | <ol style="list-style-type: none"> 1. Replace button 2. Repair all wiring connections 3. Repair or replace motor 4. Replace AC contactor |
| Motor runs but the lift is not raised | <ol style="list-style-type: none"> 1. Motor runs in reverse rotation 2. Release valve in damage 3. Gear pump in damage 4. Relief valve or check valve in damage 5. Low oil level | <ol style="list-style-type: none"> 1. Reverse two power wire 2. Repair or replace 3. Repair or replace 4. Repair or replace 5. Fill tank |
| Lift does not stay up | <ol style="list-style-type: none"> 1. Release valve out of work 2. Relief valve or check valve leakage. 3. Cylinder or fittings leaks | Repair or replace |
| Lift raises too slow | <ol style="list-style-type: none"> 1. Oil line is jammed 2. Motor running on low voltage 3. Oil mixed with Air 4. Pump leaks 5. Overload lifting | <ol style="list-style-type: none"> 1. Clean the oil line 2. Check electrical system 3. Fill tank 4. Repair or replace pump 5. Check load |
| Lift cannot lower | <ol style="list-style-type: none"> 1. Safety device are not in activated 2. Release valve damaged | <ol style="list-style-type: none"> 1. Operate again 2. Repair or replace |

IX. SCARPING OF EQUIPMENT

Once the equipment is unusable and needs to be scarped, please follow the local laws and regulations.



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